**Answers to comments by anonymous Referee #1:**

We would like to thank Referee #1 for his/her helpful comments that certainly increase the readability of our manuscript and the overall quality of our study. In the following, we will address major and minor comments. For this, the referee comments will be given in green, our answers and adjustments to the manuscript in black. When referencing page and line numbers, we are always referring to the original versions of manuscript and SI.

The study reported by Sarah Grawe and her co-authors on linking the immersion freezing behaviour of CFA particles to the physicochemical properties of coal fly ash (CFA) is an interesting and timely investigation. For a long time, the study of CFA as ice-nucleating particles (INPs) has been overlooked and this is one of the recent efforts to understand the intrinsic behaviour of this group of aerosol particles as INPs. This report has given an insight into the chemistry of CFA when immersed in water, which typifies the atmospheric process that these particles undergo in different cloud conditions. Although only a few samples are investigated here, the study has highlighted the deactivation of the ice-nucleating potential of CFA particles due to alterations in the chemical properties of the ash indicated by the two generation systems that they employed in this study – dry and wet generation methods. The deactivation in the IN abilities of these particles observed for all the wet-generated CFA particles points to the possible chemical and physical changes that could occur in this scenario. Again, it is very striking to see that the IN ability of CFA can be compared to some mineral dust/mineral particles. This leaves an open question - what if the ice residue measurements attributed to mineral dust could also be contributed by CFA because of some similarities in their mineralogy? At the moment, I could not agree less with Grawe et al. that it is difficult to ascertain the atmospheric abundance as well as the transport of these particles in the atmosphere and hence, estimating its impact on clouds based on these new results will be a daunting task. On a general note, the manuscript is relatively well-composed, logically presented, and well-referenced – aside from the few major and minor comments that I have suggested below to enhance the quality of this work, I have no reservations in recommending this study for publication in ACP.

**Minor Revisions**

1. **The differences between the efficiencies of CFA\textsubscript{dry} and CFA\textsubscript{wet} are really huge, some up to 6 orders of magnitude (Fig. 4) e.g. CFA4, do you think that only wet chemistry of the CFA can explain this difference? At least for CFA4, there are no needle-shaped particles observed. Are there other works that you can refer to that might give useful information to substantiate your hypothesis? Other workers in the ice nucleation community have seen these differences (though not this much). Please, can you explain more on these observations?**

   The largest difference in \(n\), comparing dry- and wet generated particles (at -35 °C) was seen for CFA2 (~4 orders of magnitude), followed by CFA1 (~3 orders of magnitude), CFA4 (~factor 180), and CFA3 (~1 order of magnitude). LACIS and LINA, where we assume you found the six orders of magnitude difference for CFA4, cannot be compared because there is no temperature overlap. It is indeed interesting that the largest difference was not observed for CFA1, which presumably contains most soluble anhydrite, but for CFA2. However, when considering the error bars, which are quite large for wet-generated particles (for explanation see P15, L9-11), it becomes obvious that we should be cautious when comparing the degree of reduction in \(n\), for the different samples. It must be noted that even if the needle-shaped particles were only observed for CFA1, we also found hydration products in wet-generated particles of the other three samples (see Sec. S1 and S3).
We agree that it would help to reference previous studies to substantiate our hypothesis of hydration leading to a reduction in $n_s$ when switching from dry to wet particle generation. But to our knowledge there are no published immersion freezing measurements of dry- and wet-generated particles of a hydratable substance with a single particle instrument such as LACIS. The studies you probably refer to (e.g., Hiranuma et al., 2015; Emersic et al., 2015) compare $n_s$ values derived from cold stage methods and dry-dispersed particle measurements, not dry- and wet-dispersed particle measurements with one instrument. Hence, hypotheses given as possible explanations for the observed discrepancy between suspension methods and dry-dispersed particle measurements given in Hiranuma et al. (2015) and Emersic et al. (2015) for the most part do not apply to our measurements with dry- and wet-generated size-selected particles.

To summarize: Yes, we do assume that aqueous chemistry causes the observed reduction in $n_s$. We slightly adapted the paragraph dealing with this topic (P16L6-11): “A decrease in immersion freezing efficiency from dry to wet particle generation was already reported for CFA and coal bottom ash in Grawe et al. (2016). A possible explanation for the observed discrepancy was presented following previous investigations of Hiranuma et al. (2015), who conducted immersion freezing measurements with both dry-dispersed mineral dust and mineral dust suspensions. There, it was hypothesized that the increased time that the particles spend in contact with water leads to a change in chemical particle properties. For our previous study (Grawe et al., 2016), it was not possible to identify relevant processes because information on the chemical composition of 300 nm particles was missing. In the framework of the present study, differences in chemical composition of dry- and wet-generated CFA particles were identified (see Sec. 2.4 and S1), and will be discussed in relation with the immersion freezing results in Sec. 3.2.2.”.

2. The authors should be consistent with the use of ‘needle-shaped crystals or particles’ rather than just needles unless clearly predefined. The ESEM images referred to in Figure S5 is of poor quality and that makes it highly difficult to appreciate the differences. The so-called ‘needle-shaped’ crystals are not well shown in a convincing way. Please, do you have high quality or better ESEM images with high resolution that you can present to really buttress the findings that the report is making most references to? Please, could you clearly state how the particles from the wet aggregation method were collected and treated before the ESEM imaging? One would expect a bit of aggregation of the particles if they were allowed to dry out from the droplets – otherwise, isolated particles will be seen. Figure S12 - further calls for a better interpretation of the morphology of the particles, Already, the scale shown is rather large for this type of study. Although there are crystalline pins present on the slide, there are also light-coloured regions, which may be CFA particles too. Please, could you throw more light on this?

We changed the expression to “needle-shaped particles” in all instances. The wet-generated particles were collected behind the DMA as shown in Fig. 1. with the multi-MINI. There was no treatment to the loaded substrates before ESEM measurements. This was added to the manuscript in Sec. 2.4.1. Please be aware that the particles were dried already before coming into contact with the substrate, they do not hit the substrate as droplets and dry there. At the moment it is not possible for us to provide higher resolution ESEM images as the instruments are currently upgraded. An ESEM image was added in the SI (Fig. S6) on which the needles are clearly visible.

The images from the optical microscope (now Fig. S13) are only shown to stress that the needle-shaped particles precipitate in the suspension in case of CFA1 which explains the large scale of the images. We do not see any need to include new images with higher magnification. We added the following paragraph to explain Fig. S13 in more detail: “Images of liquid CFA suspension droplets were taken with a digital camera coupled to an optical microscope (Primovert, Carl Zeiss Microscopy
GmbH, Jena, Germany). The magnification is 200x and unpolarized light was used. The suspensions were prepared in the same way as for the LACIS measurements and pipetted onto a glass microscope slide. A second slide was put on top of the liquid droplet to increase the amount of particles in focus and to avoid evaporation during examination. Figure S13 a shows that needle-shaped particles are present in the aqueous environment of the CFA1 suspension, suggesting that they precipitate in the suspension and are not or only weakly water-soluble. The needle-shaped particles are several tens of microns long. In addition to the needle-shaped particles, smaller spherical and irregularly shaped particles can be seen. Droplets from the CFA2, CFA3, and CFA4 suspensions do not contain needle-shaped particles, only irregular and spherical particles. Generally, the number of irregularly shaped particles visible in Fig. S13 is much higher than the number of spherical particles for all samples. Coagulation of particles can be observed to some extent for all samples and might affect the surface area available for triggering immersion freezing in the cold stage experiments as described by Emersic et al. (2015).

3. For a better/easier readability, I would kindly recommend that Fig. 3 be modified following these suggestions: (1) show error bars in ns rather than temperature for CFA1-4 samples such that they can be easily compared with Garimella’s work. Again, for the CFA3 panel, some selected data points can show the error bars to avoid obscuring its readability. (2) the legend should be kept together for an easy reference. (3) if possible, increase the data points size for Garimella’s CFA and try to put a fit through the data points for an easy comparison. The uncertainty in the SPIN AF is 14 % due to 10 % uncertainty of OPC and CPC. This value was considered for estimating the uncertainty in \( n_s = -\ln(AF-1)/A_p \) which was added as vertical error bars in all panels. For CFA1 and CFA3, we only show error bars in \( n_s \) and omit the horizontal error bars for greater clarity. Explanatory sentences were added in Sec. 2.3.2 and 3.1.1. Note that the vertical error bars for Garimella (2016) are derived from the uncertainty of a machine learning approach that was used to determine AF and hence differ substantially from ours. The data point size for data from Garimella (2016) was increased and an exponential fit was added. The legend was changed as suggested. Error bars for the SPIN AF were also added in Fig. C1. Note that the upper left panel now includes more data points of measurements with CFA1 than in the previous version of the manuscript. In the previous version, there was an error in the generation of Fig. 3 which was now discovered and corrected. The main message, i.e., that the CFA investigated by Garimella (2016) is significantly different from CFA1 in terms of its immersion freezing behavior, is not changed by this.

4. The current title is a bit ambiguous for the results presented in this present study. The authors might consider focusing the title more on the ‘reduction in the efficiency of CFA ice nucleation in the immersion freezing mode due to modifications/changes in the chemical properties’. OR another main idea that this work presents as a strong salient point is ‘the difference between dry- and wet-generated CFA particles on their ice nucleation behaviour’. From this present investigation, it is not quite clear how the physical properties such as size, morphology and others change the ice nucleation behaviour rather attention should be focused on the unravelled chemical compositions and transformations. The authors might want to consider revising the title to carry the main idea of the article.

We feel that the given suggestions do not reach far enough as physical properties were also investigated and discussed in connection with the immersion freezing results. On P16L24-26, e.g., we discuss the good agreement between LACIS wet and WISDOM for CFA1 which shows that the immersion freezing efficiency of this sample scales with the surface area of the particles. In addition we elaborately discuss changes in morphology (occurrence of needle-shaped particles) and crystallography (anhydrite-gypsum and quicklime-calcite conversions) and their effects on the
immersion freezing behavior. Hence, we would like to stick with the current title unless a change is absolutely requested for publication.

5. Figures (S6 – S9) - Please give more explanation in the plot’s description, label the ordinates and abscissas correctly, and indicate the meaning of the legend codes (i.e. numbers in braces). Please, could you show the various classifications of CFA probably in a table format for readers to follow the discussion with ease? Indicate the equations of the fit for Figure S11. Please remove the error numbers (±xxx) - they are irrelevant to the apparent BET surface areas as shown in Table S3. The errors are not realistic to the material rather to the fit/model performance hence, they are not needed (you may want to discuss with experts in this field). The adsorption model used in obtaining the specific surface area can vary considerably even with the same material. It really depends on how good the fit is and the number of points on the isotherm considered.

Figures S7-S10 (former Fig. S6-S9) and their captions were modified according to your suggestions. We included a Table (S2) showing the identified major (> 5%, checkmarks) and minor phases (< 5%, checkmarks in parentheses). We decided not to include percentages in Table S2 because amounts of identified phases can vary significantly between measurements (see P11L5-6 of the SI). Instead of including the normal distribution fit functions in Fig. S12 (formerly S11), we present a Table (S3) showing μ and σ of both modes for each sample.

The errors of the BET measurements shown in Table S5 (former Table S3) are the standard deviation of values derived from three measurements with \(R^2=0.999\), i.e., very accurate fits to the data. We used 11-point BET. We do not quite understand why our error bars should not be meaningful but are open to suggestions for improvement. For now, nothing was changed concerning the error bars, but we included some more information, i.e., the accuracy of the fits, the number of points considered, and the detection limit of the instrument (0.01 m² g⁻¹) in Sec. S8.

Minor technical suggestions

Page 1, L4: This line should read ‘...physico-chemical properties of particles can influence...’.
  Changed.

Page 2, L1&2: Please replace “ice nucleating” with “ice-nucleating”. This correction should be applied to such instances in the entire manuscript.
  Done.

Page 2, L5: Please change ‘there is ongoing discussion...’ to ‘there is an ongoing discussion...’.
  Done.

Page 2, L6: Add Chen et al., 2018 to the reference.
  Done.

Page 2, L9&10: Please restructure the sentence such that ‘ice nucleation active’ would be changed to something like ‘act as ice nuclei’.
  Done.

Page 2, L12: Please use past tense when describing past works in contexts like this one. e.g. Hoose and Möhler (2012) summarized..’. This has reoccurred in several places in the manuscript (next case is Page 2, L25 and so on). Please change “soot is a generally worse ice nucleus...” to “soot is generally a worse ice nucleus...”.
  Done.
Tenses were adjusted to past where necessary throughout the manuscript. We would like to keep the wording of the cited phrase because it is a direct quote taken from Hoose and Möhler (2012).

Page 2, L17: Please give a better definition of bottom ash to distinguish the two forms of the ashes – one can also have bottom ash from the coal power plants, burning of agricultural fields, etc. We now terminate the sentence after “bottom ash” and included the following: “The latter is defined as the fraction that remains in the power plant, fireplace, or on the ground after a wildfire and can be emitted due to wind erosion.”

Page 2, L22: Please change ‘. . .gases from Coal Fly Ash.’ to ‘. . .gases of Coal Fly Ash.’

Changed.

Page 3, L1: I would omit the adjective ‘perfectly’.

Deleted.

Page 3, L7: There are other works on ice nucleation of CFA captured by Umo et al., 2015 and Grawe et al. 2016 that preceded Havlíček’s work. Please briefly mention them here or you can use an annotation like ‘references therein’ in an appropriate place.

We incorporated the earlier studies in the following way: “Concerning the ice nucleation activity of ash particles, only few studies have been published so far. Early investigations of aerosol from coal-fired power plant plumes were contradictory as to whether the particles are able to act as INPs (Parungo et al., 1978) or not (Schnell et al. 1976). More recent studies (Havlíček et al., 1993; Umo et al., 2015; Garimella, 2016; Grawe et al., 2016) agreed that ash particles indeed trigger heterogeneous ice nucleation.”

Page 3, L13: Put a space before any unit e.g. -15 °C. Please correct this throughout the manuscript.

Done.

Page 3, L14-18: Please recast these statements – there are a bit confusing to me.

We rephrased the sentences in the following way: “The water-soluble components were separated from all samples and ice nucleation experiments were carried out with the original samples, the water-insoluble components, and the water-soluble components. Immersion freezing was found to be less efficient than deposition nucleation in all cases. The water-insoluble components were up to three orders of magnitude less efficient in the deposition mode than the untreated samples. However, when the water-soluble components alone were investigated, they showed surprisingly low efficiency. This finding illustrates the complex interplay of physico-chemical particle properties and freezing behavior, as the water-soluble components increased the ice nucleation efficiency only when associated with the CFA particles.”

Page 3, L20: misspelt word “properties’.

Corrected.

Page 3, L26: This statement can read better as “Garimella (2016) investigated the freezing behaviour of four different CFA samples from the USA using the Spectrometer for Ice Nuclei (SPIN; Droplet Measurement Technologies, Inc.)”.

Changed.
Page 3, L28-29: Please could you indicate the relative humidity that 1% ice-activity was reported and same for Havlicek’s study?

No relative humidity is given for the deposition nucleation experiments by Havliček et al. (1993). Garimella (2016) report \( AF = 1\% \) for \( T < -30 ^\circ C \) at \( 1.25 < S_{ce} < 1.4 \), which is now included in the manuscript.

Page 3, L30: Please edit this line to read “. . . measurements of CFA by. . . .”
Done.

Page 4, L1: Please restructure this line.
Done. It now reads: “Previously (Grawe et al., 2016), we investigated the freezing behavior of wood bottom ash, coal bottom ash, and CFA”.

Page 4, L6: Please omit ‘previously investigated’ from this line.
Removed.

Page 4, L12: These are very broad scientific questions. This part should be presented as hypotheses rather than as elaborate questions, which this project alone may not give all the answers.
We do not really see how presenting the questions as hypotheses would make a difference here. We clearly say that we “aim” at answering the questions, which worked out for most of them. We changed the sentence following the questions to: “Four CFA samples from German power plants were investigated as immersion INPs in an attempt to answer these questions.”

Page 4, L14: Please specify the sort of deactivation referred to here. e.g. ‘deactivation in the ice nucleation properties’
Changed as suggested.

Page 4, L25: Please change ‘consisted’ to ‘consists’ and ‘size selected’ to ‘size-selected’.
Changed.

Page 4, L26: Please change ‘multi Micro’ to ‘multi-micro’.
Changed.

Page 5, L2-4: Can these pieces of information be obtained from the company? If not, ignore and recast the sentence in such a way to reflect the fact that your team was unable to get the information rather than connoting that it is not known.
In the case of the Lippendorf sample it was not possible to obtain the information. The other samples were given to us through an intermediary and we do not know from which power plants they originate. Hence, also technical details are unknown to us. We added the following sentence: “This technical information could either not be obtained, or is unknown to us because the sample origin must remain anonymous.”

Page 5, L8: ‘Lime’ – since this is a very generic term. Please distinguish between quicklime and slaked lime. . . I think ‘CaO’ is mostly referred to as quicklime. Stick to the right one all through the manuscript.
Thanks for pointing this out. Indeed, quicklime is the correct term in our case. We now use this term throughout the manuscript.
Page 5: I am not sure if footnotes are allowed in ACP – if not, integrate this information into section 2.1. Please check with the Editors.
The ACP website states that footnotes “should be avoided, as they tend to disrupt the flow of the text. If absolutely necessary, they should be numbered consecutively”, hence they are not strictly forbidden. We would like to keep the footnote because we feel that the working principle of an electrostatic precipitator should be explained at this point. Including this paragraph in the text would probably disrupt the flow more than the footnote.

Page 6, L11: Please change ‘multiply charged’ to ‘multiply-charged’. Make this change in subsequent ones.
Changed.

Page 6, L23: Please edit ‘0.5 wt% of CFA’. Did you mean that 0.5 g of CFA was dissolved in 100g of distilled water? Please check. Same for L33-Page 7, L1.
Thanks for pointing this out. Indeed, we mixed 0.5 g CFA with 100 mL water. This was changed throughout the manuscript.

Page 7, L12: Please define ‘fice’ before use.
The frozen fraction is first mentioned on Page 6, L12. We added “frozen fraction ($f_{ice}$, number of frozen hydrometeors divided by total number of hydrometeors)” there.

Page 7, L18: Please insert a comma after this statement ‘The ice nucleation active surface site density’
We are quite sure that no comma is needed. Nothing was changed.

Page 8, L20: Please correct to “. . .produced by a microfluidic device and subsequently arranged into. . .”
Corrected.

Page 8, L20: Please change ‘pl’ to ‘pL’.
Changed, also in all other instances.

Page 8, L31: Please change “. . .the uncertainties of Vdrop, . . .” to “. . .the uncertainties in the measurement of Vdrop,. . .”
Done.

Page 9, L4: Please change “. . .in the following, . . .” to “. . .in the following sections, . . .”. Also, change ‘analysis’ to ‘analyses’. Apply this to similar cases. E.g. Page 11, L17, etc.
Done.

Page 9, L5: Please recast the sentence to improve its readability. E.g. . . .in the discussion of . . . OR . . .in discussing . . .
Done.

Page 9, L12-14: Please recast these statements.
The sentences were changed: “In the following, the particles pass two subsequent detection lasers (wavelength of 405 nm). Information about the time-of-flight between the detection lasers is needed to trigger the ablation laser. In addition, the time-of-flight can be used to calculate the particle
vaccuum aerodynamic diameter for particles in a size range between ~200 and 2500 nm. The ablation laser, a ...

Page 9, L24: Please correct ‘CFA1 contains most Ca and S’ to ‘CFA1 has the highest concentration of Ca and S’. Please check the use of “most” and “least” in the entire manuscript. Sometimes I think you intended to use “highest” for “most” or “lowest” for “least”. Changed throughout the manuscript.

Page 9, L28: Please correct “A more detailed’ to ‘A more-detailed’. Corrected, also in the other instances.

Page 10, L4: Include the company and country of the instrument in a parenthesis.
We added “(FEI Company, Hillsboro, OR, USA)” to the manuscript.

Page 10, L8-10: The information here is clear but check the use of tenses, verb agreements and possibly improve on the logical presentation of the observations here. E.g. The first sentence on L8 would read better as: ‘CFA1 was the only sample that a clear difference was observed between the dry and wet particle generation methods’. However, check if this statement should come first. We recast the sentences and hope that readability is improved: “The ESEM images (see Fig. S5 and S6) show that CFA1 is special in terms of particle morphology. Dry-generated CFA1 particles consist of irregularly shaped agglomerates of small spherules, which were not observed to this extent for the other samples. Wet-generated CFA1 particles appear to be an external mixture of spherules and needle-shaped crystals. CFA1 is the only sample for which needles were observed in connection with wet particle generation, and also the only sample for which a clear difference in morphology was observed between the dry and wet particle generation methods.”

Page 10, L31: Please include state symbols in this equation and all others in the manuscript where possible. E.g. CaO(s). . .This will help readers to understand the chemistry better.
State symbols were added.

Page 11, L9: This line should read ‘the occurrence of needle-shaped particles in wet-generated CFA1 could. . .’.
Changed.

Page 11, L18: Please recast this sentence. Maybe, refer to the other samples as ‘samples from the USA.
The sentence was changed to: “Figure 3 shows SPIN results of measurements with the German CFA samples and four CFA samples from the USA (Garimella, 2016).” We now refer to “samples from the USA” instead of “U.S. American samples” in all cases.

Page 12, L1: I am not sure what you referred to as “inhomogeneous ice nucleation properties”. Please clarify.
We omitted the cited expression and changed the passage in the following way: “The broad temperature range, in which the increase in $n_s$ is observed, hints at a variety of different types of ice nucleation active sites at the surface of the CFA particles. In case of uniform ice nucleation properties, a steep increase would be observed.”

Page 12, L8: Please include the temperature range e.g. at $T<-xxx \,^\circ C$.
Done.
Page 13, Fig. 2: Please improve the colour-coding of the line type to distinguish them easily. A dashed line might be better. Both lines are now thicker, the lower is dashed and black. They are now easily distinguishable.

Page 13, L12: Please change ‘We compare the CFA results to cold stage measurements by compare’ to ‘We compared the CFA results to cold-stage measurements of Quartz by. . .’. Done.

Page 14, L1-2: Please provide a reference to the statement about the ns values of dry-generated quartz particles. Unfortunately, the LACIS quartz measurements were test measurements and never published, i.e., there is no reference. We decided on not mentioning the LACIS quartz data as we do not wish to publish them here. The respective sentence was adapted in the following way: “We compared the CFA results to cold stage measurements of quartz by Atkinson et al. (2013) here because this dataset spans the relevant temperature range and because there is a lack of immersion freezing results of dry-generated quartz in the literature.”

Page 15, L16 – 19: Please rephrase these sentences for clarity. Were you referring to the ‘particles soluble in the pure water’? No, we are referring to purely water-soluble particles, i.e., particles which do not contain water-insoluble material. This was added to the manuscript. Also, we reference Sec. S5, which contains more information concerning this matter.

Page 16, L23: Please, are there previous references that you can point us to? Are you referring to previous intercomparisons of LINA and WISDOM? As both are relatively new instruments, this is the first intercomparison between the two. WISDOM and BINARY (Budke and Koop, 2015), which is similar to LINA, compared well for NX illite (Reicher et al., 2018). But CFA is a completely different substance and hence we would like to avoid referring to a previous intercomparison with a mineral dust suspension. Nothing was changed.

Page 16, L24: I would be a bit cautious in making the assertion that there is a good agreement for results from WISDOM at -35 °C because homogeneous freezing of pure water kicks just before this temperature as reported by Reicher et al., 2018 (Fig 5). Indeed, first freezing of pure water droplets is observed at -35 °C with WISDOM. However, the WISDOM measurements were conducted for $T \geq -34.5$ °C and so we are quite confident that the major contribution to freezing at this temperature is due to heterogeneous nucleation. Of course it cannot be ruled out that a few droplets freeze due to homogeneous nucleation at -34.5 °C. We added the following sentence to the manuscript: “At this temperature, the contribution of homogeneous nucleation is still minor in WISDOM measurements and hence we conclude that the major contribution to the observed freezing behavior is due to immersion freezing triggered by CFA particles.”

Page 16, L33: Please check this range ‘-15 °C<T<-20 °C’. . .did you want to write ‘-15 °C > T > -20 °C’? Please change ‘levels off for. . .’ to ‘levels off from. . .’. Corrected.
Page 17, L1-3: Check the statement - it seems there is no point stating this here if we cannot point to the data somewhere.
This statement was included because there are no published intercomparisons between LINA and the µL-NIPI. We would like to avoid showing this comparison because a bottom ash sample was investigated on both instruments which does not fit within the scope of our paper. The comparison is shown below, but nothing was changed in the manuscript.

![Graph showing f_ice vs. T (°C)](image)

Page 18, L15: Please explain further what you mean by a layer (of what?). Please change ‘In case of dry particle generation’ to ‘In the case of dry particle generation method’.
We do not know for sure what the layer is made of. We changed the sentence to: “The fact that the other samples also contain significant amounts of quartz, both in 300 nm particles and in bulk, and, nevertheless, feature a much lower efficiency, supports the hypothesis of the particles being coated by a layer which suppresses the ice nucleation efficiency of the quartz.”
The beginning of the next sentence was changed as suggested.

Page 20, L33: Delete the extra ‘the’.
Done.

Page 21, L15: Please change ‘l-1’ to ‘L-1’ and in all other instances.
Changed.

Page 22, L5,6,15,28: I would suggest the summary and conclusions section be revised to carry the main findings of the article without the questions. Some of the questions are not well-answered by this single study as even argued by the authors (see Page 22, L9-14).
We would like to keep the questions as they nicely frame our manuscript. In the beginning we state that we aim at answering the questions, so it is not necessarily expected that we also find answers to all of them. We exchanged “We can now give answers to the following questions from the introduction” with “In light of our new findings, we now revisit the questions from the introduction”.

Page 23, L3: Please change ‘...decrease quickly in contact with water’ to ‘...decrease quickly when in contact with water’.
Changed.
Page 25, L8: Write out the ‘US’ in full.
Done.

Page 25, L20: Steenari et al., is listed in the references but not cited anywhere in the text. . .please check.
Removed.

Associated References to this Review Report


References mentioned in our answers (which are not part of the originally submitted manuscript):


Answers to comments by Anonymous Referee #2:

We would like to thank Referee #2 for his/her helpful comments that certainly increase the quality of our manuscript. In the following, the referee comments will be given in green, our answers and adjustments to the manuscript in black. When referencing page and line numbers, we are always referring to the original versions of manuscript and SI.

This is a well-written paper concerning immersion freezing of water droplets triggered by coal fly ashes (CFA). This is a timely topic which fits very well into ACP. The authors compare samples from different sources concerning their ice nucleation activity. They use different set-ups (LACIS, WISDOM, SPIN, LINA) to do so. They correlate their findings with the physical-chemical properties of the particles. They conclude that CaSO4 and CaO are the crucial mineral components and that thus surface hydration of these fractions can have an important impact on the ice nucleation activity of CFA. Particularly, the physical-chemical characterization of the ice nucleation particles (INPs) makes the importance of this paper. Therefore, the precise application of the different methods in use is crucial. Therefore, I have listed here my concerns regarding the different techniques:

1. Alabama: I am not an expert in aerosol mass spectrometry. Therefore, I have no comments.

2. ESEM. The special resolution of the microscopic pictures is very low. I highly recommend transmission electron microscopy (TEM) pictures. This is of particular importance when investigating the spherical shaped combustion products, which are thought to origin from organics. TEM could provide the internal structure of the particles and will allow a correlation between structure and chemistry, which both have an impact on the ice nucleation (see e.g. Häusler et al. who have investigated typical constituents of soot and coal, i.e. graphenes, which have similar ns values like some coal fly ashes).

As stated on P2L13-15 of the main text, CFA is largely composed of non-combustible constituents in the fuel, i.e., mineral inclusions, and not organics. This is a fundamental difference between ash and carbonaceous particles. Graphene might be a typical constituent of coal, but it is not common in CFA. The ESEM instrument is currently upgraded and not available for further analysis. We agree that TEM analysis would be interesting, however, we would have to resample because the used boron substrates are not suitable for TEM. Resampling and analyzing the eight different particle types (CFA1-CFA4, dry and wet, respectively) would be a time-consuming process. Considering that the focus of the paper is on the investigation of the immersion freezing behavior of CFA, and considering that new images would not change the main message of the study, performing these additional measurements would be beyond the scope of this work. We now cite Gieré et al. (2003) who performed TEM with CFA in the SI (Sec. S2): “Gieré et al. (2003) who performed transmission electron microscopy of class F CFA particles found both, smooth spherical particles and irregularly shaped particles in the size range of several hundred nanometers. The irregularly shaped particles were made up of crushed glass, or glassy spheres with small crystals attached to their surface which concealed the spherical shape.”.
3. EDX. Is a valuable technique in order to gather the chemical composition of materials and is easily accessible in combination with SEM. However, at concentrations below 0.1% the signal to noise ratio of this technique is unsatisfying and the results are untrustworthy. I highly recommend using micro X-ray fluorescence analyses (µ-XFA).

We assume that the absence of, e.g., Ba, Ti, Sr, and Pb in the EDX results can be largely attributed to the weak statistics (~20 particles were investigated for each sample) and not to the detection limit of the EDX detector. Weinbruch et al. (2010) detected Ti in CFA particles using EDX. As stated in the SI (P8L21-22), our substrates were unfortunately not loaded ideally which is why resampling would be necessary to provide more information. EDX was included in addition to ALABAMA because, as you correctly stated, it is easily accessible in combination with the ESEM. We are quite certain that µ-XRF would not yield satisfactory results when applied to 300 nm particles. Also, further information concerning trace metal occurrence in single 300 nm particles, which we already have from ALABAMA, is not needed from our point of view.

4. XRD. The powder diffractograms shown in the supplement are of excellent quality. Therefore, the authors can easily apply a Rietveld refinement of their data.

As stated in the main text (P10L22-23) “quantitative phase identification was done by Rietveld refinement using reference patterns from the Crystallography Open Database (Gražulis et al., 2009)”.

We now include a table (new Table S2) showing the identified phases for each sample in the SI.

5. Bulk chemical composition analysis. Please specify how this was done.

Please refer to the main text (P11L5-7).

6. DMPS. No comments.

7. Light microscopy. Eventually, polarization microscopy could help to differentiate the components of the particles (amorphous vs crystalline).

The light microscopy images were included to show that needle-shaped particles exclusively occur in the aqueous environment of the CFA1 suspension. Further polarization microscopy images would most certainly show the same as the XRD results, i.e., that CFA3 contains most amorphous material. A more conclusive statement about the amorphous fraction is not expected to change the interpretation of the immersion freezing results, which is why nothing was changed in this regard. We added the following paragraph to Sec. S6 for further explanation of the light microscopy images:

“Images of liquid CFA suspension droplets were taken with a digital camera coupled to an optical microscope (Primovert, Carl Zeiss Microscopy GmbH, Jena, Germany). The magnification is 200x and unpolarized light was used. The suspensions were prepared in the same way as for the LACIS measurements and pipetted onto a glass microscope slide. A second slide was put on top of the liquid droplet to increase the amount of particles in focus and to avoid evaporation. Figure S13 a shows that needle-shaped particles are present in the aqueous environment of the CFA1 suspension, suggesting that they precipitate in the suspension and are not or only weakly water-soluble. The needle-shaped particles are several tens of microns long. In addition to the needle-shaped particles, smaller spherical and irregularly shaped particles can be seen. Droplets from the CFA2, CFA3, and CFA4 suspensions do not contain needle-shaped particles, only irregular and spherical particles. Generally, the number of irregularly shaped particles visible in Fig. S13 is much higher than the number of spherical particles for all samples. Coagulation of particles can be observed to some extent for all samples and might affect the surface area available for triggering immersion freezing in the cold stage experiments as described by Emersic et al. (2015).”.
8. BET. Specific surface areas about 1 m² g⁻¹ are often not precisely accessible. Please, describe the detection limit of your instrument.

The detection limit of the instrument (Nova 2200e, Quantachrome Instruments, Boynton Beach, FL, USA) is 0.01 m² g⁻¹. This was added in Sec. S8.

The authors should discuss in more detail the impact of internal structure, morphology and chemistry of the INPs on the ice nucleation activity. In particular, I miss a discussion of the carbonaceous particles. This can easily been performed with the data at hand and with some modifications described above. Therefore, I rate this manuscript as "accepted, subject to minor revisions".

Concerning the internal structure of the particles, we only have very limited knowledge from the BET measurements, i.e., that CFA4 classifies as porous whereas the other samples are non-porous. Hence, it is difficult for us to discuss the ice nucleation efficiency of the samples in connection with their internal structure. From our point of view, the discussion of morphology (see Sec. S2, S6), crystallography (Sec. S3), and especially chemical composition (Sec. S1, S4) and possible links between immersion freezing behavior and physico-chemical particle properties (see Sec. 3.1.2, 3.2.2, 3.2.3, and especially 3.3) is very detailed in our study already.

As stated in the introduction of the main text (P2L13), CFA only contains a limited amount of carbon. This is due to the very efficient and almost complete combustion of pulverized coal in power plants. Loss on ignition values, which are now included in the SI and shortly discussed in the main text, clearly show that carbon is a minor component of the CFA samples. Only the freezing behavior of CFA4, which contains 8 ± 5 % of unburnt fuel might be influenced by the occurrence of carbonaceous particles. The following sentences were added to the main text (Sec. 3.2.1): “According to LOI measurements (see Sec. S4), CFA4 contains the highest amount of unburnt fuel, which is presumably made up of carbonaceous particles. The low immersion freezing efficiency of CFA4 in the investigated temperature range could hence be related to the occurrence of carbonaceous particles, which have previously been found to be inefficient at nucleating ice in the immersion mode (e.g., Chen et al., 2018)”. The following sentences were added to the SI (Sec. S4): “In addition to the bulk chemical composition analysis, Loss On Ignition (LOI) values were determined. The LOI value is a measure of the amount of unburnt fuel, presumably carbonaceous particles, in the CFA samples and hence useful to assess the completeness of combustion in the power plant. The LOI values of the four CFA samples are -0.8 ± 5 % for CFA1, 0.2 ± 5 % for CFA2, 0.8 ± 5 % for CFA3, and 8.1 ± 5 % for CFA4, i.e., apparently only CFA4 still contains a relevant amount of unburnt fuel after combustion in the power plant. Particles with high C content tend to form irregular structures because of enhanced aggregation (Hiranuma et al., 2008). The specific surface area of CFA4, which is more than one order of magnitude higher than that of the other samples (see Sec. S8), could hence be in line with the comparably large LOI value. The fact that CFA4 has the lowest immersion freezing efficiency of all samples in the LINA experiments might be related to the amount of unburnt fuel in this sample. Carbonaceous particles, such as soot, have previously been shown to possess limited ice nucleation efficiency in the immersion mode (e.g., Chen et al., 2018).”.

Reference
References mentioned in our answers (which are not part of the originally submitted manuscript):


Coal fly ash: Linking immersion freezing behavior and physico-chemical particle properties

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Abstract.

To date, only a few studies have investigated the potential of coal fly ash particles to trigger heterogeneous ice nucleation in cloud droplets. The presented measurements aim at expanding the sparse dataset and improving process understanding of how physico-chemical particle properties can influence the freezing behavior of coal fly ash particles immersed in water.

Firstly, immersion freezing measurements were performed with two single particle techniques, i.e., the Leipzig Aerosol Cloud Interaction Simulator and the Spectrometer for Ice Nuclei. The effect of suspension time on the efficiency of the coal fly ash particles when immersed in a cloud droplet is analyzed based on the different residence times of the two instruments and employing both dry and wet particle generation. Secondly, two cold stage setups, one using microliter sized droplets (Leipzig Ice Nucleation Array) and one using nanoliter sized droplets (Weizman Supercooled Droplets Observation on Microarray setup) were applied.

We found that coal fly ash particles are comparable to mineral dust in their immersion freezing behavior when being dry-generated. However, a significant decrease in immersion freezing efficiency was observed during experiments with wet-generated particles in LACIS and SPIN. The efficiency of wet-generated particles is in agreement with the cold stage measurements. In order to understand the reason behind the deactivation, a series of chemical composition, morphology, and crystallography analyses (single particle mass spectrometry, scanning electron microscopy coupled with energy dispersive X-ray microanalysis, X-ray diffraction analysis) was performed with dry- and wet-generated particles. From these investigations, we conclude that anhydrous CaSO₄ and CaO, which, if investigated in pure form, show the same qualitative immersion freezing behavior as observed for dry-generated coal fly ash particles, contribute to triggering heterogeneous ice nucleation at the particle-water interface. The observed deactivation in contact with water is related to changes of the particle surface properties
which are potentially caused by hydration of $\text{CaSO}_4$ and $\text{CaO}$. The contribution of coal fly ash to the ambient population of ice-nucleating particles therefore depends on whether and for how long particles are immersed in cloud droplets.

1 Introduction

It is known that naturally occurring aerosol such as biological particles (e.g., bacteria, pollen, spores) and mineral dust are acting as Ice-Nucleating Particles (INPs; Hoose and Möhler, 2012 and references therein). In contrast, there is an ongoing discussion about the impact of anthropogenic aerosol emissions on the concentration of atmospheric INPs (Szyrmer and Zawadzki, 1997) (e.g., Szyrmer and Zawadzki, 1997; Chen et al., 2018). The strongest source of anthropogenic aerosol is the combustion of fossil fuels, where primary particles such as carbonaceous aerosol and ash, as well as secondary particles from gaseous precursors are generated.

Carbonaceous aerosol, such as soot, which is a product of incomplete combustion of organic material, has been shown to be ice-nucleation-active (INP) (e.g., DeMott, 1990; Diehl and Mitra, 1998; Fornea et al., 2009). However, there are large discrepancies between studies investigating the ice nucleation ability of soot, which might be related to source and/or mixing state of the particles (Kanji et al., 2017). Hoose and Möhler (2012) summarize that "soot is a generally worse ice nucleus than mineral dust". In contrast to soot and other carbonaceous aerosol types, ash contains only a limited amount of carbon. Defined as the solid remains from the combustion of organic substances, e.g., wood or fossil fuels, it consists mostly of the non-combustible constituents in the fuel, i.e., mineral inclusions and atoms other than C and H, e.g., K, Ca, Mn, Fe, etc. (Flagan and Seinfeld, 1988a). A distinction is made between the fine ash fraction, i.e., fly ash, that is emitted during combustion together with flue gases, and the coarse ash fraction, i.e., bottom ash. The latter is defined as the fraction that remains in the fireplace, power plant, fireplace, or on the ground after a wildfire and can be emitted due to wind erosion.

Coal is difficult to substitute in the energy mix of most industrial countries and hence only slowly replaced by renewable energy sources (U. S. Energy Information Administration, 2017). In total, 6711 coal-fired power plants (units 30 MW and larger; endcoal.org, status: July 2017) are in operation worldwide, producing 600 Mt/a of coal ash (Ahmaruzzaman, 2010). The vast majority of this mass is not emitted into the atmosphere, as coal-fired power plants are equipped with different types of particle removal technology to clean flue gases from Coal Fly Ash (CFA). Estimating CFA emissions is not trivial, because filtering systems show varying efficiencies and part of the collected CFA is emitted during disposal (Mueller et al., 2013). A rough assessment was given by Smil (2008), estimating that 30 Mt/a of CFA are released into the atmosphere worldwide. Reff et al. (2009) state that coal combustion causes PM$_{2.5}$ emissions of ~0.5 Mt/a in the USA. In addition to a large uncertainty of these estimates, there is no detailed information about temporal and spatial variability of CFA emission and dispersion which is important for assessing the effect of CFA particles on cloud formation and glaciation.

A lot of research has been conducted already in the field of CFA sample characterization for identifying CFA particles in the atmosphere. This was mainly driven by concerns about the negative effects of CFA particles on human health (e.g., Davison et al., 1974; Damle et al., 1982; Yi et al., 2006; and references therein). These studies show that CFA has a complex and highly variable composition. Except for some trace elements whose contents are heterogeneously distributed among different size
fractions, CFA composition is comparable to mineral dust, making it difficult to identify via single particle mass spectrometry (Cziczo et al., 2004, 2006; Kamphus et al., 2010). CFA particles are, in contrast to irregularly shaped mineral dust particles, often perfectly spherical because of their generation process, where minerals melt and form spherical droplets that retain their shape upon solidification (Damle et al., 1982; Flagan and Seinfeld, 1988a). However, shape is not a perfect criterion for identifying CFA, as other high temperature processes such as fuel oil combustion or metal processing, also emit spherical fly ash particles. In addition, there are various aerosol types which occur in spherical shapes, e.g., biological particles (Huffman et al., 2012), tar balls (Laskin et al., 2006; Laskin et al., 2006; Sedlacek III et al., 2018), or deliquesced salt particles (Freney et al., 2009). In conclusion, a reliable identification of CFA particles is not trivial and probably requires a combination of chemical composition and morphology analysis (e.g., DeMott et al., 2003; Weinbruch et al., 2010; Weinbruch et al., 2012).

Concerning the ice nucleation activity of ash particles, only few studies have been published so far (Havlíček et al., 1993; Umo et al., 2015; DeMott et al., 2003). Early investigations of aerosol from coal-fired power plant plumes were contradictory as to whether the particles are able to act as INPs (Parungo et al., 1978) or not (Schnell et al., 1976). More recent studies (Havlíček et al., 1993; Umo et al., 2015; Garimella, 2016; Gras, 2017) agreed that ash particles indeed trigger heterogeneous ice nucleation. Havlíček et al. (1993) investigated chemical composition and ice nucleation characteristics of CFA from 9 different power plants in former Czechoslovakia focusing on the effect of water-soluble material in the samples. The chemical composition analysis showed that the water-soluble fraction of the samples varied between 0.43 and 1.34 wt% and mainly consisted of anhydrite (anhydrous CaSO$_4$). Ice nucleation experiments were carried out with two methods. Firstly, polydisperse CFA particles were aerosolized in a thermodiffusion chamber subsaturated with respect to liquid water at -15 °C, i.e., only deposition nucleation was investigated. Secondly, suspensions of CFA in distilled water were used to produce droplets onto a cooled plate (cold stage), i.e., immersion freezing was investigated. The ice nucleation efficiency of the original CFA material, samples freed from water-soluble components were separated from all samples and ice nucleation experiments were carried out with the original samples, the water-insoluble components, and the water-soluble components alone was quantified. Immersion freezing was found to be less efficient than deposition nucleation for all of the samples. Also, samples freed from water-soluble in all cases. The water-insoluble components were up to three orders of magnitude less efficient in the deposition mode than the untreated samples. However, when the water-soluble components alone were investigated, they showed surprisingly low efficiency. i.e., This finding illustrates the complex interplay of physico-chemical particle properties and freezing behavior, as the water-soluble components increased the ice nucleation efficiency only when associated with the CFA particles. This finding illustrates the complex interplay of physico-chemical particle properties and freezing behavior.

Four ash samples including CFA, coal bottom ash, wood bottom ash, and bottom ash from a domestic oven were investigated by Umo et al. (2015). The immersion freezing behavior was quantified using a cold stage setup (Whale et al., 2015). In comparison to the bottom ashes, CFA was more efficient at nucleating ice between -17 and -27 °C, showing a strong increase starting at -16 °C and an apparent plateau below roughly -24 °C. The bottom ashes behaved similar to one another, with a slight trend of coal bottom ash being less efficient and wood bottom ash being more efficient.
Garimella (2016) investigated the freezing behavior of four different CFA samples from the U.S. concerning their deposition nucleation and immersion freezing behavior using the SPectrometer for Ice Nuclei (SPIN; Droplet Measurement Technologies, Inc., Boulder, CO, USA). In this study, particles were dry-generated and size-selected. Activated fractions of 1% were observed at $T < -30 ^\circ C$ for deposition nucleation and at $T < -20 ^\circ C$ for immersion freezing, which is contradictory to what Havlíček et al. (1993) reported the measurements by Havlíček et al. (1993) who found deposition nucleation to be more efficient than immersion freezing. When comparing immersion freezing measurements of CFA by Garimella (2016) and Umo et al. (2015), a discrepancy of more than one order of magnitude was found, with the cold stage measurements being below the immersion freezing measurements with SPIN. In addition, Garimella (2016) showed that 300 nm particles are more efficient per unit surface area than 700 nm particles, possibly indicating that trace metals, which are enriched in smaller particles due to size dependent cooling rates, could contribute to the immersion freezing efficiency. This could explain why the results by Umo et al. (2015), where the size distribution of immersed particles had a mode diameter of ~10 µm, were much lower.

In a previous study (Grawe et al., 2016), we investigated the freezing behavior of different ash samples, including bottom ash from wood and brown coal burning, as well as wood bottom ash, coal bottom ash, and CFA. Experiments were performed with the Leipzig Aerosol Cloud Interaction Simulator (LACIS; Hartmann et al., 2011), a laminar flow tube in which single, size-selected particles are activated to droplets and cooled down to investigate immersion freezing (see Sec. 2.3.1). It was found that dry-generated CFA particles showed the highest immersion freezing efficiency of the examined samples, being only slightly less efficient below -27 °C than a previously investigated K-feldspar sample (Augustin-Bauditz et al., 2014). Interestingly, a change in immersion freezing efficiency could be seen in transition to wet particle generation, i.e., producing ash suspensions which were sprayed with an atomizer and sent through a dryer. In this case, a decrease towards the limit of detection was observed. As the size of dry- and wet-generated particles was identical, the deactivation contradicts the proposed hypothesis of Garimella (2016) that the size dependent enrichment of trace elements causes the discrepancy between measurements with single particle instruments and cold stages.

The presented study intends to function as a follow-up to our previous paper and aims at answering the following questions:

- Do CFA samples from different power plants feature a similar immersion freezing behavior?
- Is the deactivation in the ice nucleation properties in transition from dry to wet particle generation observable for different CFA samples?
- Is it possible to find a connection between physico-chemical sample properties and the observed immersion freezing behavior?
- Which particle generation technique (dry or wet particle generation) or measurement method (single particle vs. cold stage) is appropriate for representing atmospheric processes after CFA emission?
To answer these questions, four CFA samples from German power plants were investigated as immersion freezing INPs in an attempt to answer these questions. Additional sample characterization with respect to chemical composition, morphology, and crystallography, was performed and used for interpretation of the immersion freezing results.

2 Materials and methods

The immersion freezing and particle characterization measurements of CFA particles were performed during a campaign at TROPOS in November 2016 together with collaborators from the Ice Nuclei research UnIT (INUIT). The main setup (see Fig. 1) consisted of particle generation, size selection, and distribution of the size-selected aerosol to the following instruments: 1) LACIS, 2) SPIN, 3) the Aircraft-based Laser ABlation Aerosol MAss spectrometer (ALABAMA), and 4) the multi-Mini INertial Impactor (MINImulti-MINI) sampling particles onto substrates for Environmental Scanning Electron Microscopy coupled with Energy Dispersive X-ray spectroscopy (ESEM/EDX). In addition to LACIS and SPIN, immersion freezing measurements were performed with two cold stage setups: 1) the Leipzig Ice Nucleation Array (LINA), and 2) the WeIzmann Supercooled Droplets Observation on Microarray (WISDOM) setup. For this, suspensions of CFA in water were prepared using the bulk material, which is why further bulk analyses regarding chemical composition and crystallography were performed.
2.1 Origin of the samples

The CFA samples were taken from the electrostatic precipitators of four coal-fired power plants in Germany. It is neither known which flue gas desulfurization technique is applied in the power plants, nor whether the electrostatic precipitators are installed up- or downstream of the flue gas desulfurization systems. This technical information could either not be obtained, or is unknown to us because the sample origin must remain anonymous. CFA1 is identical to the CFA sample from Grawe et al. (2016), i.e., and originates from the Lippendorf power plant situated 15 km south of Leipzig, Germany. The other power plants shall remain anonymous. CFA1, CFA2, and CFA4 are from brown (sub-bituminous) coal combustion, CFA3 is from black (bituminous) coal combustion.

Lime-Quicklime (CaO), anhydrite (CaSO₄), and gypsum (CaSO₄·2H₂O) from Merck KGaA (Darmstadt, Germany) were used for additional investigations.

2.2 Sample preparation and particle generation

Two different kinds of particle generation were used in connection with the LACIS and SPIN immersion freezing experiments: dry particle generation, i.e., aerosolization of particles from dry ash powder, and wet particle generation, i.e., atomization of a CFA-water suspension. Suspensions were also used for the experiments with LINA and WISDOM.

2.2.1 Dry particle generation

The dry CFA samples were placed into an aerosol generator operating via pressurized air and an electric imbalance motor (Grawe et al., 2016). The samples were not sieved prior to aerosol generation. The aerosol was sent through a mixing bottle and a cyclone ($D_{50} = 500$ nm) to reduce the amount of large particles in the flow. Further downstream, a neutralizer was passed, before a Differential Mobility Analyzer (DMA, Vienna type, medium) was used for size selection. A mobility diameter of 300 nm was chosen for the immersion freezing experiments with LACIS and SPIN for two reasons. Firstly, electrostatic precipitators have a minimum collection efficiency for particle sizes between 0.1 and 1 $\mu$m (Flagan and Seinfeld, 1988b; Nóbrega et al., 2004; Kim et al., 2012), meaning that CFA particles in this size range are more likely to be emitted compared to smaller or larger particles. Secondly, 300 nm particles will experience relevant atmospheric residence times once emitted (Jaenicke, 1978).

Afterwards, the quasi-monodisperse aerosol was distributed to a Condensation Particle Counter (CPC, model 3010, TSI Inc., St. Paul, MN, USA), LACIS, SPIN, MINI-multi-MINI, and ALABAMA. ALABAMA measurements of vacuum aerodynamic diameter were used for multiply charged fraction determination. The multiple charge correction was performed on frozen fraction values ($f_{\text{ice}}$) values, number of frozen hydrometeors divided by total

1Electrostatic precipitators work on the principle of charging the particles and subsequently sending the flow through an electric field. Particles then migrate to the oppositely charged electrode and hence particulate matter is removed from the flue gas (Flagan and Seinfeld, 1988b). The precipitator itself does not alter particle properties like morphology or chemical composition, only number and mass size distribution are changed (Yi et al., 2006). However, it has been argued that particles which are not captured, potentially contain a larger amount of species condensing from the gas phase onto the CFA surface upon cooling (Parungo et al., 1978).
number of hydrometeors). The method and results are described in Sec. S7. Unfortunately, only data acquired in parallel to ALABAMA measurements could be corrected. Data without multiple charge correction are indicated.

2.2.2 Preparation of CFA suspensions for cold stages and wet particle generation

The CFA-water suspensions for LACIS, SPIN, and LINA measurements were prepared following the description in Umo et al. (2015). Briefly, a certain amount of CFA was mixed with distilled water (LINA: 0.1 wt% CFA in 100 mL water, LACIS and SPIN: 0.5 wt% was mixed with distilled water CFA in 100 mL water) and ultrasonicated (RK100H Sonorex Super, BANDELIN electronic GmbH & Co. KG, Berlin, Germany) for 10 min. Afterwards, the suspension was stirred with a magnetic stirrer for 24 h. This approach was chosen to allow comparability to results by Umo et al. (2015) and Grawe et al. (2016). The procedure helps breaking up large aggregates and hence prevents fast sedimentation that would lead to an uneven distribution of material in the droplets for LINA. As sedimentation is no limiting factor for wet particle generation (a flask shaker was used), LACIS measurements were performed with both the standard suspensions (ultrasonification and 24 h stirring) and suspensions that were prepared right before the experiment by simply mixing 0.5 wt% of CFA with g CFA with 100 mL distilled water. In this way, particles were in suspension for not more than 5 min before being used for LACIS measurements. Due to instrument availability, SPIN measurements could only be performed with the standard suspensions. The suspensions, either fresh or standard, were sprayed with an atomizer (similar to TSI Model 3076, St. Paul, MN, USA) and resulting droplets were sent through a diffusion dryer. Then, size selection of the particles by the DMA and distribution to LACIS, SPIN, CPC, MINI multi-MINI, and ALABAMA took place.

In contrast to LINA measurements, size selection of the CFA samples was necessary for WISDOM because large particles that are present in the original sample would clog the microfluidic device which is used for droplet production (see Sec. 2.3.4). Size selection took place by running dry particle generation (aerosol generator, mixing bottle, cyclone) for several hours and collecting the accumulated material from the cyclone ($D_{50} = 450$ nm). During this procedure, coarse material was deposited in the mixing bottle and a sub-fraction of the bulk, hereafter referred to as fine CFA, remained in the cyclone. Suspensions of 0.1 wt% fine CFA in 100 mL distilled water were mixed for 3 cycles of 30 s each with 10 s break in a small volumes sonicator (Hielscher UP200St, Hielscher Ultrasonics GmbH, Teltow, Germany) and were used for droplet production and immersion freezing experiments within 2 min.

2.3 Immersion freezing instrumentation

2.3.1 LACIS

LACIS is a laminar flow tube consisting of seven 1 m long sections, each temperature controlled by individual thermostats. At the inlet, the aerosol flow is enclosed by a humidified sheath flow. As a result, a stable 2 mm wide particle beam is created along the LACIS centerline, ensuring that all particles experience identical thermodynamic conditions. Supersaturation is created by adjusting the dew point of the sheath air and the wall temperature. Like this, each particle is activated to a droplet before being cooled down for immersion freezing investigation. The ice nucleation time in LACIS is 1.6 s.
Supercooled liquid droplets and ice particles coexist at the outlet of the tube in a certain temperature range above the homogeneous freezing limit. The Thermo-stabilized Optical Particle Spectrometer for the detection of Ice (TOPS-Ice; Clauß et al., 2013) is used to determine the phase state of the hydrometeors and from this $f_{\text{ice}}$. The measurement principle exploits the difference in scattering properties, i.e., depolarization, between non-spherical ice particles and spherical liquid droplets.

At least 2000 hydrometeors were classified for each LACIS data point presented in this study. The only exception to this is the measurement with the fresh CFA3 suspension where, due to low particle number concentrations, only ~500 hydrometeors were considered (see Fig. 5). Occasionally, three or more data points of separate measurements under the same conditions were averaged. In these cases, the $f_{\text{ice}}$ error is indicated by the standard deviation of the separate measurements. Otherwise, a Poisson error is given depending on the total number of classified hydrometeors in a single measurement. The temperature error of ±0.3 K is defined by the temperature stability of the thermostats. The ice nucleation active surface site density $n_s$ was calculated from Eq. 1 assuming the particle surface area $A_p$ to be equal to the surface area of a sphere with a diameter of 300 nm.

$$n_s(T) = -\frac{\ln(1 - f_{\text{ice}}(T))}{A_p}$$  

(1)

### 2.3.2 SPIN

SPIN is a Continuous Flow Diffusion Chamber (CFDC) which has been described in detail by Garimella et al. (2016). In contrast to LACIS, the fraction of particles active as INPs (activated fraction $AF$) is calculated by dividing the number of ice crystals detected with an Optical Particle Counter (OPC) by the total number of aerosol particles measured with a CPC (model 3772, TSI Inc., St. Paul, MN, USA). A threshold size of 3 µm was used to identify ice crystals in the OPC signals. The uncertainty in $AF$ is 14 % due to 10 % uncertainty of both CPC and OPC. The temperature uncertainties represent the highest and lowest deviations from the average lamina temperature in the chamber. When compared to LACIS measurements, SPIN data provide information on how immersion freezing results are affected by the different residence times in the two instruments. Ice nucleation times in SPIN depend on thermodynamic conditions and are between 8 and 12 s. In addition to the cyclone, an impactor (TSI, 0.071 cm orifice, TSI Inc., St. Paul, MN, USA) with $D_{50} = 500$ nm was used upstream of the SPIN inlet to reduce the amount of multiply-charged particles in the CFA aerosol. Hence, no multiple charge correction was applied to the SPIN data.

### 2.3.3 LINA

Based on the Bielefeld Ice Nucleation ARraY (BINARY; Budke and Koop, 2015), the newly developed Leipzig Ice Nucleation Array (LINA) is a cold stage setup for investigating immersion freezing. 90 suspension droplets, each 1 µL in volume, are placed into separate compartments onto a hydrophobic glass slide. The compartments, realized by a perforated aluminum plate covered with a second glass slide, prevent interaction between the droplets, e.g., via the Wegener-Bergeron-Findeisen process or splintering while freezing. Also, the compartments suppress evaporation of the droplets. A cooling stage (Linkam LTS120,
Linkam Scientific Instruments, Waterfield, UK) with a 40 x 40 mm Peltier element is used for cooling the sample array at a rate of 1 K min\(^{-1}\). A thin layer of squalene oil on top of the Peltier element guarantees direct contact to the glass slide and improves heat transfer away from the droplets. The setup is situated in an aluminum housing which is purged with particle free, dry air during the experiment. See Chen et al. (2018) for details on the temperature calibration routine.

The determination of \(f_{\text{ice}}\) is almost fully automated. A digital camera coupled with an LED dome light takes images every 6 s which is equal to a temperature resolution of 0.1 K at a cooling rate of 1 K min\(^{-1}\). Parts of the LED light are shielded with a cardboard ring to cause ring-shaped structures being reflected from the liquid droplets. As the reflective properties of a droplet change upon freezing, the reflection of the ring vanishes directly after the phase change. The images, each relating to a certain temperature, are later imported into a computer program that detects the number of rings. From this, \(f_{\text{ice}}(T)\) can be derived. See Appendix A for details on the correction of LINA data with respect to background INPs, calculation of \(n_s\), and error estimation.

### 2.3.4 WISDOM

The WISDOM setup (Reicher et al., 2018) was used to study the immersion freezing of the fine CFA fraction. WISDOM is a freezing array of monodisperse nanoliter droplets that are produced on by a microfluidic device and subsequently arranged into an array of chambers based on Schmitz et al. (2009). Droplets are suspended in an oil mixture, consisting of mineral oil (Sigma Aldrich, St. Louis, MO, USA) stabilized with 2 wt% nonionic surfactant (span80®, Sigma Aldrich, St. Louis, MO, USA). Pure water droplets within the device can be supercooled to below -35 °C, where first freezing occurs, i.e., above this temperature no correction regarding background INPs is necessary. Temperature accuracy of WISDOM is 0.34 °C. Freezing is observed by a microscope (BX51 Olympus with 10X objective and transmission mode, Olympus Optical, Tokyo, Japan) and detected for each droplet individually when the optical brightness of the droplet decreases due to the formation of ice crystals. The microfluidic devices are fabricated in the laboratory from polydimethylsiloxane and attached to a 1 mm microscope slide using oxygen plasma treatment. Freezing experiments are conducted in a commercial cryostage (Linkam-THMS600, Linkam Scientific Instruments, Waterfield, UK) at a cooling rate of 1 K min\(^{-1}\).

\(n_s\) was determined according to Eq. 2, with the droplet volume \(V_{\text{drop}} = 478 \pm 78 \, \text{pL}\), the Brunauer-Emmett-Teller (BET; Brunauer et al., 1938) specific surface area of the fine CFA fraction \(A_{\text{BET}}\) (see Sec. S8), and the concentration of CFA in suspension \(C\). The \(n_s\) error was estimated by propagating the uncertainties in the measurements of \(V_{\text{drop}}\) and \(A_{\text{BET}}\), and the Poisson distribution of particles in suspension.

\[
n_s(T) = -\frac{\ln(1 - f_{\text{ice}}(T))}{V_{\text{drop}} \cdot A_{\text{BET}} \cdot C}
\]  

\(2\)
2.4 Sample characterization

In the following sections, we describe the instrumentation used for the analysis of chemical composition, morphology, and crystallography of the CFA samples. The most important findings, which will be referred to in the discussion of the immersion freezing results (see Sec. 3), are summarized. For more details concerning sample characterization, see the Supplementary Information.

2.4.1 Size-selected CFA

ALABAMA

ALABAMA, which was originally developed for aircraft operation (Brands et al., 2011) but is also used in ground-based campaigns (Roth et al., 2016; Schmidt et al., 2017), is a single particle laser ablation instrument using a Z-shaped time-of-flight mass spectrometer. After entering the instrument, aerosol particles are focused to a narrow particle beam by an aerodynamic lens. Subsequently, the particles pass two detection lasers (wavelength of 405 nm) which deliver information about the particle. Information about the time-of-flight and hence about the detection lasers is needed to trigger the ablation laser. In addition, the time-of-flight can be used to calculate the particle vacuum aerodynamic diameter for particles in a size range between ~200 and 1000 nm. In addition, the time information is necessary to trigger the ablation laser. The latter, a Nd:YAG operating at a wavelength of 266 nm, evaporates the particles and ionizes the molecule fragments. The resulting ions are analyzed in the bipolar mass spectrometer such that one anion and one cation spectrum is obtained for each single particle, yielding information about their chemical composition. Single particle mass spectra were averaged, resulting in a mean chemical composition of each CFA sample for both dry and wet particle generation.

The overall composition of the CFA samples is comparable to mineral dust, as elements like Al, Ca, K, Fe, Si, S, P, Na, and Mg frequently occur. Some trace elements seem to be characteristic for the sampled CFA particles. Especially Ti-, Sr-, and Ba-related mass-to-charge ratios occur in more than 50% of all dry sampled particles (see Fig. S1 and S2) and could potentially be used as indicators for CFA particles in the atmosphere, together with the overall fingerprint of their mass spectra. There are some features, which could explain differences in immersion freezing behavior between the different samples (see Fig. S4). For example, CFA1 contains most Ca and S in 300 nm particles and CFA3 contains least Ca and S in 300 nm particles, whereas CFA3 contains most Si in 300 nm particles and CFA1 contains least Si. The comparison of averaged mass spectra of dry- and wet-generated CFA particles indicates the hydration of oxides, e.g., CaO, SrO, and BaO, in suspension (see Fig. S3). S-containing substances are present to a lower extent in wet-generated CFA compared to dry-generated particles. A more detailed description of the ALABAMA results is given in Sec. S1.
MINI-Multi-MINI - ESEM/EDX

Particles were collected on boron substrates with the MINI behind the DMA with the multi-MINI (Ebert et al., 2016), using one stage with \( D_{50} = 1 \mu m \). Sampling durations ranged from 30 s to 6 min, depending on average particle number concentrations of the different samples (80 to 300 cm\(^{-3} \)). Chemical composition, size, and morphology were investigated with a Quanta FEG-400 ESEM (FEI Company, Hillsboro, OR, USA). No coating was applied to the substrates prior to the ESEM/EDX investigations. Particles impacted on the boron substrate located in the impaction spot were randomly selected for analysis. Chemical elements with an atomic number larger than 5 were detected with an EDX detector and analyzed with the Oxford software AZtec AZtec software (version 3.3 SP1, Oxford Instruments, Abingdon, UK). All measurements were carried out with 12.5 keV, 10 mm working distance, and 20 s acquisition time per particle.

The ESEM images (see Fig. S5 and S6) show that CFA1 is the only sample for which a clear difference could be seen between dry and wet particle generation. Whereas dry-generated CFA1 particles are special in terms of particle morphology, Dry-generated CFA1 particles consist of irregularly shaped agglomerates of small spherules, wet-generated particles occur as both which were not observed to this extent for the other samples. Wet-generated CFA1 particles appear to be an external mixture of spherules and needle-shaped crystals (see Fig. S5). Particles. CFA1 is the only sample where needles for which needle-shaped particles were observed in connection with wet particle generation, and also the only sample for which a clear difference in morphology was observed between the dry and wet particle generation methods. The major elements detected by EDX agree with the ones identified in the ALABAMA mass spectra (see Table S1). However, trace elements, e.g., Ti, Sr, and Ba, could not be found, presumably for statistical reasons. A more-detailed description of the SEM/ESEM/EDX results is given in Sec. S2.

2.4.2 Bulk CFA

XRD

For the crystallographic characterization of the CFA samples, X-Ray Diffraction (XRD) analyses were performed on both with both dry particles and suspension particles. Dry particles were ground using mortar and pestle before being pressed into a sample holder as densely as possible. CFA suspensions were prepared as for the LACIS measurements (see Sec. 2.2.2) and then left in a desiccator (steady flow of particle free, dry air) until all water was evaporated. The remaining dry powder was pressed into a sample holder. Both procedures were applied to all four samples, resulting in eight measurements. A Bragg-Bentano diffractometer with a Cu anode (Philips X’Pert, PANalytical, Almelo, the Netherlands) was used to perform 2Theta-Omega scans from 10° to 70° with a step size of 0.03° and an integration time of 20 s. Quantitative phase identification was done by Rietveld refinement using reference patterns from the Crystallography Open Database (Gražulis et al., 2009).

The XRD patterns indicate quartz (SiO\(_2\)) as the major crystalline phase in all CFA samples (see Fig. S7 to S10). Furthermore, anhydrite and lime quickly occur in all samples, but to the largest extent in CFA1. CFA1 is also the only sample, where a definite change can be seen between the original dry sample and the sample that was produced by evaporating all water from the suspension. Here, the conversion of anhydrite (CaSO\(_4\)) to gypsum (CaSO\(_4\)-2H\(_2\)O, see R1) and the conversion of lime
Quicklime (CaO) to calcite (CaCO₃, see R2 and R3) can be observed. CFA3 is the sample with the highest amorphous, i.e., non-crystalline, fraction in bulk, and likely also in 300 nm particles, as an increase of the amorphous fraction in CFA towards smaller particle sizes has been reported in a previous study (Matsunaga et al., 2002). A more-detailed description of the XRD results is given in Sec. S3.

\[
\text{CaSO}_4(s) + 2\text{H}_2\text{O}(l) \rightarrow \text{CaSO}_4 \cdot 2\text{H}_2\text{O}(s) \quad (R1)
\]

\[
\text{CaO}(s) + \text{H}_2\text{O}(l) \rightarrow \text{Ca(OH)}_2(s) \quad (R2)
\]

\[
\text{Ca(OH)}_2(s) + \text{CO}_2(aq) \rightarrow \text{CaCO}_3(s) + \text{H}_2\text{O}(l) \quad (R3)
\]

### Chemical composition

The bulk chemical composition analysis was performed using Inductively Coupled Plasma-Sector Field Mass Spectrometry (ICP-SFMS) at ALS Scandinavia AB (Luleå, Sweden). Measured mass fractions of major ions were recalculated into their most common oxide forms (see Fig. S11). Because of its high CaO content of 26 wt%, CFA1 is classified as class C CFA according to the American Society for Testing Materials (ASTM, standard C618, 2015). Class C CFA is cementitious, i.e., self-hardening in contact with water, and the occurrence of needles—The occurrence of needle-shaped particles in wet-generated CFA1 particles—could cause this cementitous property. CFA2, CFA3, and CFA4 are class F CFA, meaning that additives are needed to induce hardening of a CFA-water mixture. A more-detailed Loss On Ignition (LOI) values were determined by heating a defined amount of the CFA samples to 1000 °C and comparing pre- and post-ignition weights. LOI values are proportional to the amount of unburnt fuel resulting from incomplete combustion in the power plants. No weight change within measurement uncertainty was registered for CFA1, CFA2, and CFA3. CFA4 still contains a relevant amount of unburnt fuel (LOI = 8.1 ± 5 %). A more-detailed description of the bulk chemical composition results is given in Sec. S4.

In addition to the ICP-SFMS and LOI measurements, water activity and pH values of CFA suspensions were determined. The water activity of the CFA samples was ~1, i.e., no difference to pure water could be detected. The CFA2, CFA3, and CFA4 suspensions were neutral to slightly alkaline (pH~7-8). The CFA1 suspension was strongly alkaline (pH~11), likely due to the high CaO content and the formation of portlandite (Ca(OH)₂, see R2) which dissociates into Ca²⁺ and OH⁻ ions.

### 3 Results and discussion

In the following, refer to Fig. 2 for comparing LACIS measurements of individual CFA samples with measurements of different substances contained in CFA. Figure 3 shows SPIN experiments with our results of measurements with our German CFA samples and U.S. American CFA samples four CFA samples from the USA (Garimella, 2016). Figure 4 shows the comparison of CFA results from LACIS, LINA, and WISDOM and the intercomparison between samples.
3.1 Dry particle generation

3.1.1 CFA

LACIS measurements with dry-generated CFA particles are reported between -26 °C, where the first signal above the limit of detection could be observed, and -37 °C, where homogeneous ice nucleation starts to contribute. Data showing measurements with dry-generated particles from CFA1 have previously been published in Grawe et al. (2016). Comparing the \( n_s \) spectra of all four CFA samples (see full circles in Fig. 4) shows variation within a factor of 37 (difference between CFA2 and CFA3 at -28 °C). CFA1 has the highest \( n_s \), followed by CFA2, CFA4, and CFA3. This order is valid throughout the whole examined temperature range, except for \( T > -29^\circ C \) \( T > -29^\circ C \) where \( n_s \) decreases rapidly in case of CFA1. The curve shape for \( T < -29^\circ C \) \( T < -29^\circ C \) with the relatively shallow increase is comparable for all samples. The broad temperature range, in which the increase in \( n_s \) is observed, hints at inhomogeneous ice nucleation properties, i.e., a variety of different types of ice nucleation active sites at the surface of the CFA particles. In case of uniform ice nucleation properties, a steep increase would be observed.

To put the efficiency of the CFA particles into perspective, Fig. 2 includes fits to LACIS measurements with a K-feldspar sample (76 % microcline, 24 % albite) and different kinds of mineral dust which featured a similar immersion freezing behavior after coating with sulfuric acid (clay mineral baseline) by Augustin-Bauditz et al. (2014). Dry-generated CFA particles are not as efficient as the K-feldspar sample, which is also the most efficient mineral dust sample investigated with LACIS so far, but CFA1 is only one order of magnitude below. All of our dry-generated CFA samples are at least one order of magnitude above the clay mineral baseline for \( T < -29^\circ C \). In conclusion, the dry-generated CFA particles are comparable to mineral dust in their immersion freezing behavior.

Figure 3 shows a comparison of SPIN measurements with 300 nm CFA particles between this study and Garimella (2016), who performed immersion freezing measurements with four U.S. American CFA samples CFA samples from the USA, two class C and two class F samples. Note that horizontal error bars indicating the temperature uncertainty are only included for CFA2 and CFA4. This was done for greater clarity in the case of CFA1 and CFA3, for which more data are available and temperature uncertainties are comparable to the values shown in the CFA2 and CFA4 panels. Only towards the warmer end of the examined temperate range, \( n_s \) of the U.S. American samples samples from the USA is comparable to what we found for the German ones. At -36.5 °C, the lowest temperature at which both instruments have been operated, \( n_s \) of the U.S. American samples samples from the USA is up to two orders of magnitude lower than \( n_s \) of the German samples. In general, the \( n_s \) spectra of the U.S. American samples samples from the USA have a much shallower slope than the German CFA \( n_s \) spectra. As the same type of instrument was used for both investigations, we conclude that differences between the German and U.S. American CFA samples samples and the samples from the USA originate from differences in physico-chemical particle properties, and not from differences in methodology. Both SPIN experiments, ours and that of Garimella (2016), have in common that no large inter-sample variability was observed. This is in contrast to LACIS, where the class C CFA (CFA1) clearly has the highest efficiency. SPIN results have earlier been shown to differ from results obtained with instruments specially developed
Similarly shown in all panels:

Similarly shown in all panels:

Figure 2. \( n_s \) from LACIS measurements with dry-generated CFA particles. Measurements with dry-generated anhydrite and lime are included for comparison in all panels but are (in contrast to CFA) not corrected with respect to multiple charges. Measurements with quartz shown in all panels are taken from Atkinson et al. (2013). Fit lines to LACIS measurements with a K-feldspar sample and different kinds of mineral dust coated with sulfuric acid (clay mineral baseline) are taken from Augustin-Bauditz et al. (2014).

To our knowledge, these are the first immersion freezing measurements using dry-generated anhydrite and lime particles. Both substances are known to occur in CFA and are enriched in submicron CFA particles (Enders, 1996; Querol 2010).

3.1.2 Comparison of CFA with anhydrite, lime, and quartz

From the comparison of \( n_s \) to chemical information from ALABAMA measurements, it was concluded that components containing Ca and S could contribute to the observed differences in immersion freezing behavior between the CFA samples (see Fig. S4 a). The occurrence of the Ca cation cluster series ((CaO)\(_n\), (CaO)\(_n\)H, and partially Ca(CaO)\(_n\)) together with the S anion cluster series (SO\(_n\), see Fig. S1) could be an indication for the presence of anhydrite, as suggested by Gallavardin et al. (2008). Therefore, anhydrite, and also lime, were chosen as test substances for additional LACIS measurements.

To our knowledge, these are the first immersion freezing measurements using dry-generated anhydrite and lime particles. Both substances are known to occur in CFA and are enriched in submicron CFA particles (Enders, 1996; Querol 2010).
et al., 1996). Anhydrite is of special interest because Havlíček et al. (1993) found that water-soluble material on the CFA particle surface is mainly anhydrite and suggested that it is responsible for initiating heterogeneous freezing on the particles.

Both anhydrite and lime are efficient INPs in the immersion mode when being dry-generated (see Fig. 2). Note that multiple charge correction was not possible for LACIS measurements with anhydrite and lime (in contrast to CFA). The correction would shift the $n_s$ spectra of anhydrite and lime towards lower $n_s$ values but the slope would stay the same. Generally, multiple charge correction lowers $n_s$ values for the dry-generated CFA particles by less than factor 3.5 and we expect that it would be comparable for the anhydrite and lime particles. Anhydrite is more efficient than lime at $T = -35^\circ C$ (factor 2) and less efficient at $T = -30^\circ C$ (factor 5), i.e., there is a slightly steeper slope of the anhydrite $n_s$ spectrum. Shape and magnitude of the anhydrite $n_s$ spectrum are comparable within measurement uncertainty to what was found for CFA2 and CFA4. CFA3, which contains the lowest concentration of Ca and S, and presumably the lowest concentration of anhydrite in 300 nm particles, is less efficient than pure anhydrite.

\begin{figure}[h]
\centering
\includegraphics[width=\textwidth]{figure3}
\caption{$n_s$ from SPIN measurements with dry-generated 300 nm CFA particles. Horizontal error bars are omitted in the CFA1 and CFA3 panels for greater clarity but are comparable to the values shown in the CFA2 and CFA4 panels. Measurements with U.S. American CFA samples from the USA (Garimella, 2016) are included for comparison.}
\end{figure}
CFA1 is more efficient than pure anhydrite, indicating that other compounds might influence the immersion freezing efficiency of this sample. A possible component contributing to \( n_s \) of CFA1 might be Pb, which occurs in 20 % of 300 nm particles from CFA1 (in \( \leq 10 \% \) of particles from CFA2, CFA3, and CFA4, see Fig. S2) and has been discussed previously as potential INP, or as amplifying the ice nucleation efficiency of other compounds (Cziczo et al., 2009; Kamphus et al., 2010).

Quartz, which is the main crystalline phase of all our CFA samples according to XRD measurements and likely also occurs in 300 nm CFA particles (Si was identified by both ALABAMA and ESEM/EDX), is at least one order of magnitude less efficient than CFA1, CFA2, and CFA4. We compare the CFA results to cold stage measurements of quartz by Atkinson et al. (2013) here, because this dataset spans the relevant temperature range and \( n_s \) values of dry-generated quartz particles from LACIS measurements (not shown here) are comparable to Atkinson et al. (2013). This could be an indication for the immersion freezing behavior of quartz being independent of particle generation technique and measurement method because there is a lack of immersion freezing results of dry-generated quartz in the literature. \( n_s \) of CFA3, which contains the highest concentration of Si (presumably quartz) in 300 nm particles is higher by factor 2 to 10 compared to the quartz \( n_s \) spectrum. This indicates that quartz might contribute to some of the observed immersion freezing behavior, especially in the case of CFA3, but it is not the most active component in CFA1, CFA2, and CFA4. ALABAMA results show that 300 nm particles in CFA1 contain the lowest concentration of Si compounds, followed by CFA2 and CFA4, which supports this hypothesis (see Fig. S4 b).

The hypothesis that the amorphous material in CFA has a promoting effect on its immersion freezing efficiency (Umo et al., 2015) cannot be confirmed for our samples. XRD investigations show that CFA3, which was the least efficient of the four dry-dispersed samples, contains the highest amorphous fraction.

### 3.2 Suspension methods

#### 3.2.1 CFA

Figure 4 summarizes \( n_s \) derived from LACIS measurements with dry- and wet-generated CFA particles (full and open circles), \( n_s \) from WISDOM measurements with the fine CFA fraction (squares), and \( n_s \) from LINA measurements with the bulk CFA (triangles). Firstly, LACIS results will be described and then compared to those of the other two instruments. Secondly, we will compare to measurements with the hydration products of anhydrite and lime (quicklime) by Zolles et al. (2015), and finally to measurements with a CFA sample of different origin by Umo et al. (2015). A comparison to measurements by Havlíček et al. (1993) is unfeasible because no specific surface area values of the samples are given in this publication.

**LACIS**

When comparing \( n_s \) from LACIS measurements with dry-generated (full circles in Fig. 4) to measurements with wet-generated particles (open circles), a significant decrease can be seen. \( n_s \) was lowered by between one (CFA3) and four (CFA2) orders of magnitude at -35 °C. \( n_s \) values of wet-generated particles vary by up to two orders of magnitude between the four CFA samples. This can possibly be attributed to low values of \( f_{ice} \) which are only slightly above values usually measured for
Figure 4. $n_s$ from LACIS measurements with dry- and wet-generated 300 nm particles. $n_s$ from WISDOM measurements with the fine CFA fraction and $n_s$ from LINA measurements with bulk material are included for comparison. Measurements with gypsum, calcite, and quartz are taken from Zolles et al. (2015) and Atkinson et al. (2013), measurements with a CFA sample of different origin from Umo et al. (2015).

homogeneous nucleation (see Fig. B1), i.e., close to the limit of detection. As a result, the error in $f_{\text{ice}}$ and $n_s$ is larger than for the dry-generated particles at the same temperature.

Note that data for wet-generated CFA1 particles differ from those published in Grawe et al. (2016), which needed to be corrected due to the identification of a sample-specific artifact (see Appendix B). ESEM images from both Grawe et al. (2016) and the present study show two different particle types sampled after wet particle generation and size selection of CFA1, i.e., spheroidal particles and needle-shaped crystals (see Fig. S5 and S6).

The occurrence of needle-shaped particles suggests that compounds are dissolved from the particles in suspension. During LACIS measurements, purely water-soluble particles, i.e., particles which do not contain water-insoluble material, would activate to droplets which then would only freeze homogeneously, causing an underestimation of $f_{\text{ice}}$. To make sure that no purely water-soluble particles with a size of 300 nm were produced when spraying the suspensions, size distributions of particles from all CFA suspensions were measured before LACIS experiments took place. From the size distribution measurements (see Sec. S5), we conclude that a negligibly small number of purely water-soluble particles with a size of 300 nm was produced from CFA2, CFA3, and CFA4, i.e., the decrease we observe in transition from dry to wet particle generation is not caused by a measurement artifact. The evaluation of the CFA1 size distribution is not unambiguous because of the superimposition of size distributions of spheroidal and needle-shaped particles.

A decrease in immersion freezing efficiency from dry to wet particle generation was already reported for CFA and coal bottom ash in Grawe et al. (2016). A possible explanation for the observed discrepancy was presented following previous investigations of Hiranuma et al. (2015), who conducted immersion freezing measurements with both dry-dispersed mineral
**Comparison of LACIS, LINA, and WISDOM results**

LINA measurements (triangles in Fig. 4) were performed between 0 and -26 °C. In the temperature range from -8 to -23 °C, CFA3 has the highest, and CFA4 the lowest $n_s$ values of all samples, with those being two orders of magnitude apart. According to LOI measurements (see Sec. S4), CFA4 contains the highest amount of unburnt fuel, which is presumably made up of carbonaceous particles. The low immersion freezing efficiency of CFA4 in the investigated temperature range could hence be related to the occurrence of carbonaceous particles, which have previously been found to be inefficient at nucleating ice in the immersion mode (e.g., Chen et al., 2018). CFA1 shows a steep increase in $n_s$ between -21 and -24 °C, below which all droplets were frozen. In contrast, the last droplets of CFA2, CFA3, and CFA4 suspensions froze below -25 °C. Note that coagulation of particles in the suspensions, which was observed to some extent for CFA suspensions with higher concentrations (see Fig. S13), might have a reducing effect on the surface area available for ice nucleation in the cold stage measurements (Emersic et al., 2015).

WISDOM measurements (squares in Fig. 4) were performed as an attempt to close the temperature gap between LACIS measurements with wet-generated particles ($T \leq -35^\circ C$) and LINA measurements ($T \geq -26^\circ C$). This could not be realized for two reasons. Firstly, WISDOM measurements with suspensions of 0.1 wt% suspensions of CFA in 100 mL distilled water were only possible with CFA1, because the other samples showed no immersion freezing activity. Increasing the concentration to a level, for which signals above the homogeneous freezing limit could be expected, led to strong settling of particles in the CFA2, CFA3, and CFA4 suspensions. Secondly, freezing was only observed for $T \leq -29^\circ C$ for CFA1, i.e., there is no temperature overlap between LINA and WISDOM. However, extrapolation suggests that both instruments could yield similar results.

Good agreement can be observed for WISDOM and LACIS at $T \approx -35^\circ C$, with CFA1. Firstly, this temperature, the contribution of homogeneous nucleation is still minor in WISDOM measurements and hence we conclude that the major contribution to the observed freezing behavior is due to immersion freezing triggered by CFA particles. The good agreement between WISDOM and LACIS firstly implies that there is no pronounced effect of size-dependent composition on the immersion freezing behavior of CFA1. This finding could be specific to CFA1, as it is in contrast to Garimella (2016), who found that $n_s$ increases with decreasing particle size. Secondly, the good agreement between LACIS and WISDOM successful instrument intercomparison indicates that drying of the CFA1 suspension droplets after atomization (which does not take place in WISDOM experiments) does not have a strong effect on the immersion freezing efficiency of the CFA1 particles.
Comparison to Umo et al. (2015)

Cold stage measurements with a CFA sample of different origin by Umo et al. (2015; see Fig. 4) yielded results that differ substantially from what we measured in the framework of the present study. The efficiency of the sample investigated by Umo et al. (2015) increases strongly for \(-15^\circ C < T < -20^\circ C\) and levels off for \(T < -25^\circ C\). This is in contrast to the gradual increase over a broad temperature range that we observed for our samples. Our suspensions were prepared in the same way as described by Umo et al. (2015), and LINA and the micro-litre Nucleation by Immersed Particles Instrument (µL-NIPI; Whale et al., 2015) used by Umo et al. (2015) have successfully been intercompared with a different ash sample (not shown). Therefore, we infer that the CFA samples are really different in their immersion freezing behavior and we do not observe artifacts related to methodology. The comparison to Umo et al. (2015), and the results by Garimella (2016) shown in Fig. 2 and 3, suggest that CFA samples from different geographical origin show a highly variable immersion freezing behavior.

3.2.2 Comparison of CFA with gypsum and calcite

A comparison of ALABAMA measurements of dry- and wet-generated CFA particles hints at hydration of several oxides (see Fig. S3). It is difficult to say which hydration reactions in the complex mixture cause the decrease in immersion freezing behavior in measurements with the suspension methods. However, for bulk CFA1 there is clear evidence from XRD measurements that anhydrite and lime, which were already identified as species potentially influencing immersion freezing of the dry-generated particles, are hydrated in suspension, resulting in the formation of gypsum and calcite (see Fig. S7). In the following, we hence discuss the comparison between CFA suspension particles to measurements presented in Zolles et al. (2015) of gypsum and calcite (see Fig. 4).

Both hydration products, i.e., gypsum and calcite, are lower in their immersion freezing efficiency by three orders of magnitude compared to anhydrite and lime, i.e., as for CFA, there is a significant decrease in efficiency of the hydration products compared to their anhydrous precursors. In general, gypsum and calcite are similar in their immersion freezing efficiency, and LACIS measurements with wet-generated CFA and WISDOM measurements agree with the gypsum and calcite results within one order of magnitude. The only exception to this is CFA3 which will be discussed below in relation with quartz.

The hydration of anhydrite inevitably takes place once CFA comes into contact with water, because anhydrite is present at the particle surface (Enders, 1996). Sievert et al. (2005) described the hydration of pure anhydrite particles in the following way: Firstly, anhydrite is dissolved from the particles and Ca\(^{2+}\) and SO\(^{4-}\) ions are hydrated in the solution. The hydrated ions are then adsorbed to the surface of the anhydrite particles due to electrostatic attraction. From this point on, further dissolution and interaction of water molecules with the anhydrite surface is reduced because of the adsorbed layer of hydrated ions. Secondly, as the thickness of the adsorbed layer increases, cracks are formed through which water molecules migrate to the anhydrite surface. Only then, nuclei of gypsum are formed and crystallization takes place. The first process
The formation of calcite occurs via the hydration of quicklime to portlandite (Ca(OH)$_2$) which is then carbonated (see R2 and R3). It is possible that this process causes the precipitation of needle-shaped particles in suspension, but only if the quicklime content is sufficiently high, as for CFA1. It cannot be ruled out that calcite is also formed in the other CFA suspensions, however, in contrast to CFA1, calcite could not be clearly identified in the other samples by XRD.

Possibly, both above described mechanisms, and potentially even more hydration reactions, cause the observed decrease in immersion freezing efficiency in transition from dry to wet particle generation. Additional LACIS measurements with different sample treatments were performed to verify this hypothesis (see Sec. 3.3).

### 3.2.3 Comparison of CFA with quartz

In addition to quartz measurements by Atkinson et al. (2013), we now include quartz measurements by Zolles et al. (2015) in our discussion because they cover $T > -28^\circ C$ which is the more relevant temperature range for our cold stage measurements with CFA. We compare to the most efficient of the quartz samples investigated by Zolles et al. (2015). The $n_s$ spectra of the quartz samples used by Zolles et al. (2015) and Atkinson et al. (2013) agree in the narrow temperature overlap ($-26^\circ C < T < -28^\circ C$). It is obvious that quartz is significantly more efficient in the immersion mode than suspended particles of CFA1, CFA2, and CFA4, with $n_s$ being at least one order of magnitude higher over the complete investigated temperature range. The deviation is smallest for CFA3 which contains the highest concentration of Si species (quartz) and the lowest concentration of Ca and S species in 300 nm particles. For this sample, we assume the smallest effect of the hydration reactions and a larger influence of quartz on the immersion freezing behavior compared to the other samples. The fact that the other samples also contain significant amounts of quartz, both in 300 nm particles and in bulk, and, nevertheless, feature a much lower efficiency, supports the hypothesis of the particles being covered by a layer which suppresses the ice nucleation efficiency of the quartz. In the case of the dry particle generation method, the layer is more efficient at initiating immersion freezing than quartz. In the case of the suspension methods, the layer is less efficient than quartz, with this change brought on by the above described hydration reactions.

### 3.3 Effect of sample treatment on the immersion freezing efficiency of CFA

Additional LACIS measurements with differently treated CFA and anhydrite samples, as well as pure gypsum, were performed in order to test the hypothesis that the hydration of anhydrite leads to a decrease of immersion freezing efficiency in suspension (see Fig. 5). All measurements were performed at -35 °C with 300 nm particles. Here, we forewent the multiple charge correction for better comparability to measurements that took place after the campaign where no correction was possible. The corrected values for CFA (used for the $n_s$ calculations in Fig. 4) are shown as circles.

When comparing dry-generated CFA particles with wet-generated particles, either from a fresh suspension (i.e., measured within 5 min after preparation), or from the standard suspension (10 min of ultrasonification and 24 h stirring), a decrease in $f_{\text{ice}}(-35^\circ C) - f_{\text{ice}}(-35^\circ C)$ can be observed. However, the particles from the freshly prepared suspension seem to be slightly
Figure 5. $f_{\text{ice}}(\sim-35^\circ\text{C})/f_{\text{ice}}(\sim-35^\circ\text{C})$ from LACIS measurements with 300 nm particles. Multiple Charge Correction (MCC) was not performed, except for the measurements indicated by the circles in the first three columns. "Dry PG susp." means dry Particle Generation (PG) with a sample resulting from the evaporation of a suspension and "dry PG susp. heated" means additional heating of this sample to 250 °C prior to particle generation.

more efficient than the ones from the standard suspension. The only exception is CFA3, where it was extremely difficult to generate a sufficiently high particle number concentration from the fresh suspension, resulting in a large error due to the small amount of classified hydrometeors (~500). Dry- and wet-generated anhydrite particles show the same trend as observed for CFA, i.e., the wet-generated particles are significantly less efficient than the dry-generated particles, and the longer the particles stay in suspension, the stronger the decrease in $f_{\text{ice}}$.

Sullivan et al. (2010) describe described an increase in hygroscopicity of wet-generated anhydrite particles in comparison to dry particle generation. Also, the hygroscopicity of the wet-generated particles increased with the time that the particles spent in the suspension. Sullivan et al. (2010) attribute attributed this behavior to the formation of hydrates and hypothesize hypothesized that this process could have an effect not only on hygroscopicity but also on the ice nucleation efficiency of the particles. In our case, the dependency of immersion freezing efficiency on suspension time could result from the two stages of anhydrite hydration described in Sec. 3.2.2. Firstly, on the time scale of minutes, anhydrite is dissolved and hydrated ions form a layer on top of the CFA particles causing a sudden decrease in immersion freezing efficiency. It seems that the limited suspension time of 1.6 s in case of dry particle generation is not sufficient to cause hydration. Secondly, on the time scale of several hours up to days, anhydrite is converted into gypsum which decreases $f_{\text{ice}}$ further. Gypsum, like anhydrite, consists of molecules which are strong electrical dipoles (Klimchouk, 1996) and hence will also be surrounded by hydrated ions in suspension.

The ultrasonicated and stirred suspensions of CFA1 and CFA2 were left in a desiccator (steady flow of particle free, dry air) until all water was evaporated. XRD measurements of the resulting powder show that the anhydrite-gypsum conversion had taken place and we assume that gypsum was already present in the stirred suspensions. The powder was then dry-dispersed
and $f_{\text{ice}}(-35^\circ \text{C})/f_{\text{ice}}(-35^\circ \text{C})$ of 300 nm particles was measured. An increase of almost one order of magnitude for CFA1 and almost two orders of magnitude for CFA2 in comparison to the wet-generated particles was registered. We attribute this increase to the difference in particle generation. For wet particle generation, possibly only the bulk water is removed in the diffusion dryer downstream of the atomizer, whereas the water molecules in the layer of hydrated ions remain. Drying in a desiccator, which takes several days, could lead to partial dehydration, i.e., removal of the hydrated layer surrounding the CFA particles. For dry particle generation, limited suspension time of 1.6 s in LACIS is apparently not long enough for rehydration.

Additionally, the powder from the evaporated suspensions of CFA1 and CFA2 was heated to 250 °C for 15 min. According to Deer et al. (1992), this temperature is sufficient to dehydrate gypsum and form anhydrite. $f_{\text{ice}}(-35^\circ \text{C})/f_{\text{ice}}(-35^\circ \text{C})$ of 300 nm particles slightly increased by a factor of 2 after the heat treatment, but it did not restore the immersion freezing efficiency of the original dry-dispersed particles. It is known that other hydrated species are present in the suspension particles that are only dehydrating at much higher temperatures (e.g., dehydration temperature of portlandite: 510 °C; Bai et al., 1994) and hence it is not surprising that only a small increase in $f_{\text{ice}}$ could be achieved. In general, there is good agreement between measurements with dry-generated gypsum particles (see Fig. 5) and particles from the dried and heated CFA suspensions, indicating that gypsum is present in the investigated 300 nm CFA particles after they have spent a sufficiently long time in water.

It is beyond the scope of this paper to examine why hydration leads to a lower immersion freezing efficiency. Hence, we only offer some possible explanations here without further discussing their likelihood. A simple explanation would be that the adsorbed layer of hydrated ions on the particle surface blocks the interaction with the surrounding water molecules. Consequently, freezing would not be triggered as efficiently as for the dry-generated particles, where the contact with water is too short to dissolve a sufficient amount of anhydrite. Another hypothesis (Sihvonen et al., 2014) describes a change in lattice parameters upon forced hydration of mineral dust particles towards a greater mismatch with ice.

4 Atmospheric implications

In view of the atmospheric relevance of the above described findings, it is important to discuss, whether the observed decrease in immersion freezing efficiency of CFA associated with switching from dry to wet particle generation would also occur in the atmosphere. From LACIS measurements with the freshly prepared CFA suspensions, we know that particles in the bulk suspension are deactivated within ~5 min but it is not clear if this would also be observed when a single particle is immersed in a cloud droplet. As already mentioned, it seems that 1.6 s, which is the residence time of CFA particles in water for LACIS measurements with dry-generated CFA, are not enough to cause hydration of anhydrite and lime quicklime.

Unfortunately, an increase in nucleation time by more than a factor of 2 is not possible with LACIS. However, during the campaign, SPIN measurements with dry-generated CFA particles were performed above water saturation (see Appendix C). From the results, which agree with LACIS for CFA3 and CFA4 but are below LACIS for CFA1 and CFA2, it can be speculated that the longer residence time in SPIN (~10 s) already leads to some deactivation by the formation of a hydrated layer on top of those particles which contain most water soluble the highest concentration of water-soluble anhydrite. However, the effect is much more pronounced for longer hydration times, as can be seen in the results of SPIN measurements with wet-generated
particles. It would be necessary to increase nucleation time further to evaluate the time needed to decrease the immersion freezing efficiency of single particles immersed in droplets to the efficiency of particles hydrated in the bulk suspension. Within the framework of the present study, it was not possible to keep cloud droplets with a single immersed CFA particle stable for longer than a few seconds before investigating immersion freezing. Hence, we can only give a range of how efficiently CFA induces immersion freezing in the atmosphere, because, for CFA containing a certain amount of anhydrite, this will depend on the time between activation to cloud droplets and triggering of freezing.

Figure 6 shows INP concentrations estimated from our CFA measurements in combination with size distributions measured ~80 km downstream of a coal-fired power plant (Parungo et al., 1978). For this, the ambient size distribution was subtracted from the size distribution in the plume to only consider particles emitted from the power plant. The procedure is explained in detail in Grawe et al. (2016), where we already estimated the INP concentration due to the emission of CFA1 to be higher than typical atmospheric INP concentrations, assuming $n_s$ of dry-generated particles. This is equally true for the other dry-generated CFA samples, with estimated INP concentrations being roughly two orders of magnitude above the upper boundary given by Petters and Wright (2015) at -37 °C. In light of our new findings, and assuming that atmospheric processing will lead to a decrease in immersion freezing efficiency, we also estimated the INP concentrations using $n_s$ from LACIS measurements with wet-generated CFA and cold stage measurements. Above -30 °C, INP concentrations derived from measurements with CFA from suspension suspensions are close to or below the lower boundary given by Petters and Wright (2015), except for CFA3, which is within the boundaries given by Petters and Wright (2015) for $T > -23°C$. This indicates that the majority of our CFA samples only contributes very little to atmospheric INP concentrations above -30 °C, when we assume that the suspension results are representative for processes occurring in the atmosphere. Our estimate suggests that particles from CFA1, CFA2, and CFA4 only become relevant for atmospheric immersion freezing at temperatures below -30 °C. Note that in close proximity to the source, i.e., in an undiluted plume directly after emission, INP concentrations will be much higher than estimated above. At greater distances from the power plant, INP concentrations will be significantly lower due to dilution. Garimella (2016) estimates that CFA particles are present at cirrus level in concentrations of ~0.1 to $10^{-1}$.

5 Summary and conclusions

In the framework of this study, four CFA samples from German power plants were investigated concerning their immersion freezing behavior, chemical composition, morphology, and crystallography. We can now give answers to the following: In light of our new findings, we now revisit the questions from the introduction:

– Do CFA samples from different power plants feature a similar immersion freezing behavior? and

– Is the deactivation in transition from dry to wet particle generation observable for different CFA samples?

All four samples were found to be efficient INPs in the immersion mode below -28 °C when dry particle generation was used. The $n_s$ spectra of dry-generated particles differed by approximately one order of magnitude, with the curve shapes being very similar. A decrease in immersion freezing efficiency was observed for all of our samples when particles were generated
Figure 6. Estimated INP concentrations ~80 km downstream of a coal-fired power plant based on size distributions measured in a plume by Parungo et al. (1978). Full circles represent dry-particle generation, open circles wet-particle generation and cold stage measurements. The shaded area indicates typical atmospheric INP concentrations derived from precipitation samples (Petters and Wright, 2015).

from a suspension. However, the data set is still too small to make a conclusive statement about the variability in immersion freezing results caused by different samples and differences in methodology. Comparisons to samples of different geographical origin (Umo et al., 2015; Garimella, 2016) suggest that the spread is indeed larger than what we found for the German CFA samples. Further immersion freezing measurements with more CFA samples from different sources, which should also focus on the effect of hydration, would be needed to provide a suitable parameterization.

Is it possible to find a connection between physico-chemical sample properties and the observed immersion freezing behavior?

From ALABAMA measurements it was derived that the amount of molecular species containing Ca and S correlates with the immersion freezing efficiency of the dry-generated samples. Additional LACIS measurements with anhydrite and quicklime yielded similar results as for CFA, suggesting that both substances contribute to the observed freezing behavior. Both anhydrite and quicklime are hydrated (limequicklime also carbonated) in contact with water which might cause a decrease in immersion freezing efficiency. Cold stage measurements with the hydration products gypsum and calcite (Zolles et al., 2015) are comparable to LACIS measurements with wet-generated CFA particles and to WISDOM measurements. An exception is CFA3, which contains least Ca and most Si in both 300 nm particles and bulk. Here, the decrease in immersion freezing efficiency in transition from dry to wet particle generation is smallest, and LACIS measurements are relatively close to cold stage measurements with quartz (Atkinson et al., 2013). Quartz was detected as the major crystalline phase in all of the bulk samples. From this, we conclude that an influence
of quartz on the immersion freezing behavior of CFA can only be seen in case the amount of anhydrite and lime is below a certain, not clearly definable, threshold.

- Which particle generation technique (dry or wet particle generation) or measurement method (single particle vs. cold stage) is appropriate for representing atmospheric processes after CFA emission?

It is important to know that for CFA, it is necessary to consider dissolution effects in suspension and changes in immersion freezing behavior on short time scales. We observed that dry-generated particles, which were immersed in droplets in LACIS for 1.6 s before freezing, are efficient INPs and can potentially contribute to the atmospheric INP spectrum if concentrations are high. However, for two of the samples, a decrease in freezing efficiency could already be seen when particles were immersed for ~10 s in SPIN, suggesting that the ability of CFA to act as INP can decrease quickly in contact with water. Estimating atmospheric INP concentrations due to CFA emission, and assuming atmospheric processing of the particles, indicates that CFA is relevant at \( T < -30 \, ^\circ\text{C} \), i.e., an effect on cirrus formation could be possible. Concerning this, it could also be worthwhile to further investigate deposition nucleation on CFA particles.

An approach to improve process understanding of CFA ageing in the atmosphere is to either sample particles in a coal-fired power plant plume on filters, or perform in situ INP measurements, preferably at several distances downstream of the stack. In case it should turn out that the lower limit given by LACIS measurements with wet-generated particles and cold stage measurements is reproducible, one might be able to provide sample-specific parameterizations and, once more samples have been investigated, boundaries for the immersion freezing efficiency of CFA.

Future research should also focus on quantifying CFA emissions and temporal and spatial variability of CFA particle concentrations. Mass spectrometry measurements of CFA, as performed in the framework of this study, can help to identify CFA in the atmosphere. However, the classification of single particles still remains difficult because CFA particles are heterogeneous in their composition and not all of them contain a characteristic marker. More composition measurements of atmospheric aerosol and ice crystal residues are needed to better assess the effect of CFA emission on weather and climate.

Data availability. The data are available in a publicly accessible MySQL portal at http://imk-aaf-s1.imk-aaf.kit.edu/inuit/ and upon request to the contact author.

Sample availability. In consultation with the power plant operators, sample origin shall not be disclosed and distribution is not possible.

Appendix A: LINA water background correction, \( n_s \) calculation, and error estimation

For each CFA sample, \( f_{\text{ice}, \text{H}_2\text{O}}(T) \) was determined from LINA measurements with the distilled water that was used to prepare the CFA suspension. Freezing caused by impurities in the distilled water and on the glass slide was accounted for in the following way: Firstly, the number of sites active at a given temperature \( T \) per droplet volume \( V_{\text{drop}} \), \( K_{\text{H}_2\text{O}}(T) \), was calculated
Figure A1. \( n_s(T) \) from LINA measurements. Vertical error bars are the result of propagating uncertainties in weighing, BET surface area, pipette volumes, and distribution of particles in the suspension.

for distilled water (Eq. A1; Vali, 1971). Secondly, this value was subtracted from \( K_{CFA}(T) \) (Eq. A2; Umo et al., 2015). Finally, the difference was used to calculate a corrected \( n_s \) value (Eq. A3), with \( C \) the mass concentration of CFA in suspension and \( A_{BET} \) the BET specific surface area (see Sec. S8).

\[
K_{H_2O}(T) = -\frac{\ln (1 - f_{ice,H_2O}(T))}{V_{\text{drop}}}
\]

\[
K_{CFA}(T) = -\frac{\ln (1 - f_{ice,CFA}(T))}{V_{\text{drop}}}
\]

\[
n_{s,\text{corr}}(T) = \frac{K_{CFA}(T) - K_{H_2O}(T)}{C \cdot A_{BET}}
\]

\( n_{s,\text{corr}} \) values from four measurements were averaged for a mean \( n_s \) value, i.e., a total number of 360 droplets was investigated for each sample. The uncertainty of the mean \( n_s \), given as vertical error bars in Fig. 4, is equal to the standard deviation of the four \( n_{s,\text{corr}} \) values. The largest possible \( n_s \) error of the LINA measurements is illustrated in Fig. A1. For this, the uncertainties in concentration from weighing of the CFA sample and pipetting distilled water, as well as BET specific surface area, and volume of the droplets were propagated. Here, the error in \( f_{ice} \) was assumed to be related to the standard deviation of the Poisson distribution of particles in the suspension.
Appendix B: Comment on misinterpreted LACIS measurements with wet-generated CFA1 particles published in Grawe et al. (2016) and correction of those

Data shown in Fig. B1 is taken from Grawe et al. (2016; similar to Fig. 4 d) and shows $f_{\text{ice}}(T)$ for dry- and wet-generated CFA1 particles. Measurements with dry-generated particles are identical to those shown in Fig. 2. Measurements with wet-generated particles from a suspension, prepared as described by Umo et al. (2015), i.e., 10 min of ultrasonification (US) and 24 h of stirring, suggest that CFA1 retains some activity even when being wet-generated. $f_{\text{ice}}$ was found to be around 5% between -24 and -35°C, indicating no strong temperature dependence.

At this point it was already known that needle-shaped particles are present among wet-generated CFA1 particles. However, it was assumed that the needle-shaped particles are composed of water-soluble material which will dissolve once a needle-shaped particle is immersed in a droplet. $f_{\text{ice}}$ would be underestimated due to the occurrence of purely water-soluble particles, and according to this hypothesis, $f_{\text{ice}}$ was multiplied by a scaling factor of 4.54 (=1/0.22, assuming that only 22% of the droplets contained an insoluble, water-insoluble particle).

Additional measurements were performed with modified suspensions. When the suspension was prepared without ultrasonification, just stirring, lower $f_{\text{ice}}$ values around 1% at -35°C were observed. When filtering the suspension through a 200 nm syringe filter, $f_{\text{ice}}$ was only slightly above values measured for highly diluted ammonium sulphate droplets, i.e., homogeneous nucleation.

ESEM images (see Fig. S5 and S6) show, that CFA1 is indeed the only one of the four CFA samples for which needle-shaped particles form during wet particle generation. Optical microscope images of liquid suspension droplets (see Fig. S13 a) show that the needle-shaped particles are even present in the aqueous environment, disproving the earlier hypothesis of water-soluble needle-shaped particles. Even though the substrates were loaded after size selection, needle-shaped particles which are much longer than the selected 300 nm can be seen on the ESEM images and could be introduced into LACIS. This is due to the fact that the dynamic shape factor of the needle-shaped particles differs significantly from unity. The ESEM images suggest that some of the needle-shaped particles are even longer than the usual droplet diameter at the LACIS outlet, which is 5 μm. This represents a challenge for the optical detection with TOPS-Ice, because the determination of $f_{\text{ice}}$ is based on depolarization, and hence largely on the shape of the hydrometeors. In usual LACIS immersion freezing experiments with 300 nm particles, the supercooled liquid droplets are spherical because a sufficient amount of water vapor is provided to form a thick (with respect to the particle diameter) layer of water on top of the particle upon activation. However, if we imagine an experiment with particles from the CFA1 suspension, the long needle-shaped particles have a much larger surface area that will be covered by water molecules when exposed to same supersaturation with respect to liquid water. As a result, a much thinner water layer is formed which will not be able to "hide" the irregular particle shape. Due to this, there is a fraction of needle-shaped particles longer than 5 μm causing droplets being non-spherical, yet unfrozen. Consequently, depolarization signals are produced, which are associated with ice particles. This artifact can also be observed at $T > 0°C$, and thus we falsely interpreted signals caused by long
Appendix C: Potential influence of residence time on immersion freezing efficiency of dry-generated CFA

SPIN measurements above water saturation ($1.03 \leq S_w < \text{droplet breakthrough}$) were performed with dry-generated 300 nm particles from all four CFA samples and wet-generated 300 nm particles from CFA1 (see Fig. C1). Measurements with wet-generated particles could only be done for CFA1 due to instrument availability. For comparison to LACIS results, SPIN $AF$ data are shown as measured and additionally multiplied by factor 3, based on results from a previous intercomparison campaign.
including LACIS and SPIN (Burkert-Kohn et al., 2017) and a comparison between a different CFDC and a cloud chamber (DeMott et al., 2015). Corrected data were interpolated for better clarity and are represented by the dashed lines.

The decrease in transition from dry to wet particle generation, which was observed in LACIS, was also measured with SPIN. Concerning dry-generated CFA particles, there is nearly perfect agreement between LACIS and SPIN for CFA3 and CFA4 after correction. In case of CFA2, SPIN results are lower than LACIS results, especially for \( T \geq -30 \) \(^\circ\)C. The biggest difference is observed for dry-generated particles of CFA1, where SPIN data is significantly below LACIS for \( T \geq -35 \) \(^\circ\)C. A possible explanation could be that CFA1 is the sample with the highest amount of Ca, and presumably anhydrite, that will be dissolved once the particles are activated. The LACIS measurements indicate that an activation time of 1.6 s is too short to cause the formation of an adsorbed layer of hydrated ions (as described in Sec. 3.2.2). The residence time of the particles in SPIN is factor 6 higher and this could be enough time to dissolve a sufficient amount of anhydrite. The dependency of residence time in SPIN on the thermodynamic conditions in the chamber (8.2 s at \( T = -30 \) \(^\circ\)C and 9.2 s at \( T = -40 \) \(^\circ\)C) could explain why the discrepancy between SPIN and LACIS is higher at higher temperatures. An increase in residence time allows more ions to dissolve from the CFA particle surface at higher temperatures, which consequently leads to a stronger decrease of \( AF \) at higher temperatures. This effect is also visible for CFA2. Following this hypothesis, CFA3 and CFA4 do not contain a sufficient amount of anhydrite to form a hydrated shell around the particles within ~10 s.

**Figure C1.** Comparison of CFA immersion freezing measurements with SPIN and LACIS (300 nm particles). Dashed lines indicate interpolated SPIN data after a correction factor 3 is applied.
Author contributions. S. Grawe wrote the manuscript with contributions from H.-C. Clemen, S. Eriksen-Hammer, N. Reicher, and H. Wex. LACIS measurements and data evaluation were performed by S. Grawe, S. Augustin-Bauditz, and J. Lubitz. LINA measurements and data evaluation were performed by J. Lubitz and S. Grawe. H.-C. Clemen performed ALABAMA measurements and data analysis with the support of J. Schneider. S. Eriksen-Hammer sampled particles with the impactor and performed the ESEM/EDX particle analysis together with M. Ebert. N. Reicher measured with WISDOM and provided BET results. A. Welti performed SPIN measurements and data evaluation. R. Staacke performed XRD measurements. S. Grawe, S. Augustin-Bauditz, F. Stratmann, and H. Wex discussed the immersion freezing results and further experiments after the campaign. H. Wex procured the CFA samples and coordinated the campaign. All co-authors proofread and commented the manuscript.

Competing interests. The authors declare that they have no conflict of interests.

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Coal fly ash: Linking immersion freezing behavior and physico-chemical particle properties

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1 ALABAMA

Several thousand single particle mass spectra were analyzed for each CFA sample. The chemical compounds contained in the quasi-monodisperse samples were investigated by calculating the signal average for every mass-to-charge ratio and by considering the relative abundance of mass-to-charge signals within the sample. Note that different ions can occur on one mass-to-charge ratio. The averaged mass spectra (see Fig. S1) must always be regarded in conjunction with the relative abundance, i.e., the information how many of the investigated particles contain a certain species (see Fig. S2). For determination of the relative abundance, only particle related signals should be considered. Therefore, signal thresholds were derived by averaging ~1900 background spectra (without particles) to exclude signals which originate from, e.g., molecules evaporating from surfaces, vacuum grease, or remaining air molecules. Threshold values for anions (21.6 mV ± 5.1 mV) and cations (8.2 mV ± 0.8 mV) were derived by averaging the means of the mass-to-charge ratios plus five times their standard deviation over all background spectra. In case the signal intensity at a certain mass-to-charge ratio was above (below) the threshold, the particle was classified as (not) containing this species. The averaged mass spectra include all signals regardless of whether the signals of the mass-to-charge ratios were above or below the mentioned thresholds.

Averaged mass spectra show that components frequently occurring in natural mineral dust are also typical constituents of dry-generated submicron CFA particles. This comprises species containing Al[$^{−43}$AlO, $^{−59}$AlO$_2$, $^{+27}$Al], Ca[$^{+40}$Ca, $^{+44}$Ca, $^{+56}$CaO, $^{+104}$CaSO$_2$], K[$^{+39}$K, $^{+41}$K], Fe[$^{+54}$Fe, $^{+56}$Fe], Si[$^{−60}$SiO$_2$, $^{−76}$SiO$_3$, $^{−88}$SiO$_4$, $^{−179}$AlSi$_2$O$_6$], Na[$^{+23}$Na], and Mg[$^{+24}$Mg, $^{+25}$Mg, $^{+26}$Mg]. More than 80 % of particles from all samples contain $^{−16}$O, $^{+27}$Al, $^{+40}$Ca, $^{+44}$Ca, and $^{+56}$CaO/Fe/Si2/KOH. Besides, SO$_n$ and PO$_n$ are frequently found in the CFA particles. Single particle mass spectra with high signals of (CaO)$_n$, (CaO)$_n$H, and Ca(CaO)$_n$ cluster series together with SO$_n$ may be related to CaSO$_4$, as shown by Gallavardin et al. (2008).

It has been reported that especially submicron CFA particles often show an enrichment in trace elements (Davison et al., 1974; Kaakinen et al., 1975; Block and Dams, 1976; Gladney et al., 1976; Tan et al., 2002). This is also true for our samples as Li[$^{+6}$Li, $^{+7}$Li], Ti[$^{+46}$Ti, $^{+47}$Ti, $^{+48}$Ti], Co[$^{+59}$Co], Zn[$^{+64}$Zn, $^{+66}$Zn, $^{+68}$Zn], Sr[$^{+86}$Sr, $^{+87}$Sr, $^{+88}$Sr, $^{+104}$SrO], Ba[$^{+136}$Ba, $^{+137}$Ba, $^{+138}$Ba, $^{+154}$BaO], and Pb[$^{+206}$Pb, $^{+207}$Pb, $^{+208}$Pb] were detected. Especially Ti, Sr and Ba frequently occur in the sampled CFA particles. At least 50 % of the CFA particles contained $^{+48}$Ti, $^{+88}$Sr and $^{+138}$Ba, making them to
potential markers for the detection of unprocessed atmospheric CFA particles. However, Gallavardin et al. (2008) showed that these elements are components of some mineral dust types such as illite, too. $\text{Pb}^{+206}\text{Pb}, \text{Pb}^{+207}, \text{Pb}^{+208}$ is present in ~20% of CFA1 particles and ~10% of CFA2 particles. In CFA3 and CFA4 almost no particles contained Pb signals above the threshold, and hence it cannot be used as a marker for CFA.

In order to find a systematic difference in the chemical composition of dry- and wet-generated CFA particles, the signal ratio wet/dry was determined (see Fig. S3). In the following, we only focus on features that are characteristic of all CFA samples. A significant enhancement of signal intensity up to several hundreds of percent can be seen for mass-to-charge ratios $[+57, +113]$, hinting at hydration of CaO. To explain the observed changes in signal intensity, we suggest the reactions R1, R2, R5, and R6, where R1 and R2 represent the hydration reaction, and R5 and R6 represent a possible molecular fragmentation after vaporization and ionization in ALABAMA. An increase was also found for mass-to-charge ratios $[+105, +155]$, indicating the hydration of SrO and BaO (R3, R4 and R7, R8). Furthermore, a decrease of S-containing substances was registered: $-^{32}\text{S}, -^{48}\text{SO}, -^{64}\text{SO}_2, -^{80}\text{SO}_3, -^{81}\text{HSO}_3, -^{96}\text{SO}_4,$ and $-^{97}\text{HSO}_4$ all appear to be reduced in wet-generated particles, which could be an indication for S being dissolved from 300 nm particles.

$$\begin{align*}
56\text{CaO} + 18\text{H}_2\text{O} &\rightarrow 74\text{Ca(OH)}_2 & (R1) \\
96\text{Ca}_2\text{O} + 18\text{H}_2\text{O} &\rightarrow 114\text{Ca}_2\text{(OH)}_2 & (R2) \\
104\text{SrO} + 18\text{H}_2\text{O} &\rightarrow 122\text{Sr(OH)}_2 & (R3) \\
154\text{BaO} + 18\text{H}_2\text{O} &\rightarrow 172\text{Ba(OH)}_2 & (R4) \\
74\text{Ca(OH)}_2 &\rightarrow +57 \text{CaOH} + -^{17}\text{OH} & (R5) \\
114\text{Ca}_2\text{(OH)}_2 &\rightarrow +113 \text{Ca}_2\text{O}_2\text{H} + -^{1}\text{H} & (R6) \\
122\text{Sr(OH)}_2 &\rightarrow +105 \text{SrOH} + -^{17}\text{OH} & (R7) \\
172\text{Ba(OH)}_2 &\rightarrow +155 \text{BaOH} + -^{17}\text{OH} & (R8)
\end{align*}$$

Averaged mass spectra of dry-dispersed CFA particles were used for identifying species that contribute to or do not seem to have an impact on the observed immersion freezing behavior. This was done by searching the mass spectra for species whose signal intensity correlates or anti-correlates with $f_{\text{ice}}$ from LACIS measurements of the CFA samples (see Fig. S4). In case of correlation (see Fig. S4 a), only those peaks are shown for which the signal intensity is highest for CFA1 and lowest for CFA3. In case of anti-correlation (see Fig. S4 b), only those peaks are shown for which the signal intensity is highest for CFA3 and
lowest for CFA1. CFA2 and CFA4 were not considered separately as they have a very similar immersion freezing behavior. The above mentioned threshold was taken into account by just considering species, which were present in at least 10 % of CFA1 (correlation) or CFA3 (anti-correlation) particles.

Certain groups of compounds appear more often than others in relation to the total number of correlating/anti-correlating species. Ca[\(+^{40}\text{Ca}, +^{42}\text{Ca}, +^{44}\text{Ca}, +^{96}\text{Ca}_2\text{O}, +^{104}\text{CaSO}_2/\text{SrO}, +^{112}(\text{CaO})_2\)]- and S[\(-^{32}\text{S}, -^{48}\text{SO}\)]-containing species have highest signal intensities for CFA1 and lowest for CFA3. Also, correlation was found for Pb[\(+^{206}\text{Pb}, +^{207}\text{Pb}, +^{208}\text{Pb}\)]. Anti-correlation was found for many compounds amongst which Si[\(-^{60}\text{SiO}_2, -^{76}\text{SiO}_3, -^{77}\text{HSiO}_3, -^{99}\text{NaSiO}_3, -^{119}\text{AlSiO}_4, +^{28}\text{Si}, +^{56}\text{Si}_2\)]- and Al[\(-^{43}\text{AlO}, -^{119}\text{AlSiO}_4, +^{27}\text{Al}\)]-containing species occur frequently. In summary, the immersion freezing behavior of our CFA samples seems to be influenced by species containing Ca and S, and possibly by trace elements. Si and Al do not appear to contribute to the differences in immersion freezing efficiency that were observed between CFA samples.
Figure S3. Signal ratio of 300 nm wet- vs. dry-dispersed CFA particles. Positive bars represent an increase in signal intensity for wet-generated particles in comparison to dry-generated particles. Stronger colors indicate species for which the signal intensity has changed by more than 40%. Common mass-to-charge ratios from left to right: [-32] S, [-48] SO, [-64] SO₂, [-80] SO₃, [-81] HSO₃, [-96] SO₄, [-97] HSO₄, [+57] CaOH, [+105] SrOH, [+113] Ca₂O₂H, [+155] BaOH.
Table of Mass-to-Charge Ratios (m/z) and Signal Intensities (mV):

<table>
<thead>
<tr>
<th>Species</th>
<th>Signal Intensity (mV)</th>
<th>Mass-to-Charge Ratio (m/z)</th>
</tr>
</thead>
<tbody>
<tr>
<td>AlO (OH)</td>
<td>-17</td>
<td>-43</td>
</tr>
<tr>
<td>SiO_2</td>
<td>-60</td>
<td>-76</td>
</tr>
<tr>
<td>SiO_3</td>
<td>-76</td>
<td>-77</td>
</tr>
<tr>
<td>AlO (OH)</td>
<td>-81</td>
<td>-83</td>
</tr>
<tr>
<td>Br</td>
<td>-96</td>
<td>-99</td>
</tr>
<tr>
<td>HSO_3</td>
<td>-104</td>
<td>-106</td>
</tr>
<tr>
<td>SO_4</td>
<td>-119</td>
<td>-120</td>
</tr>
<tr>
<td>SiNaO_3</td>
<td>-130</td>
<td>-132</td>
</tr>
<tr>
<td>K</td>
<td>-140</td>
<td>-142</td>
</tr>
<tr>
<td>MgOH</td>
<td>-150</td>
<td>-152</td>
</tr>
<tr>
<td>Fe</td>
<td>-160</td>
<td>-162</td>
</tr>
<tr>
<td>Si_2</td>
<td>-170</td>
<td>-172</td>
</tr>
<tr>
<td>KOH</td>
<td>-180</td>
<td>-182</td>
</tr>
<tr>
<td>CaO</td>
<td>-190</td>
<td>-192</td>
</tr>
<tr>
<td>Pb</td>
<td>-200</td>
<td>-202</td>
</tr>
<tr>
<td>SrO</td>
<td>-210</td>
<td>-212</td>
</tr>
<tr>
<td>Ca(OH)</td>
<td>-220</td>
<td>-222</td>
</tr>
</tbody>
</table>

**Figure S4.** Averaged mass spectra. Shown are only those species for which the signal intensity a) correlates (CFA1>CFA2,CFA4>CFA3) or b) anti-correlates (CFA3>CFA2,CFA4>CFA1) with $f_{ice}$ of dry-generated CFA. Red labels indicate Ca- and S-containing species in case of correlation and Si- and Al-containing species in case of anti-correlation. Species with signal intensities < 10 were not considered, except for mass-to-charge ratios [+206, +207, +208] indicating a correlation with Pb.
Fig. S5 shows the ESEM images of dry- and wet-generated quasi-monodisperse CFA particles. Spherical particles, often described as the main particle type in CFA in literature (e.g., Davison et al., 1974; Ramsden and Shibaoka, 1982; Flanders, 1999; Zhang et al., 2011), were rarely detected in the dry-generated samples. Spherical shapes are thought to originate from combustion of organic substances and melting of mineral inclusions in the coal, leading to the formation of spherical ash droplets (Damle et al., 1982; Flagan and Seinfeld, 1988). The spherical shape is often retained as the particles cool and solidify, however, particles can also be deformed. Seames (2003) reported CFA particles in the size range between 0.1 and 1 µm with irregular shapes, comparable to the morphology shown in Fig. S5 and argued that this deviation from the sphere could be the result of particle inflation, cracking, or shedding due to expanding gases, partial melting, and/or agglomeration. The latter is a probable mechanism in the case of CFA1, where many particles consisting of aggregates of small spherules can be seen.

Gieré et al. (2003) who performed transmission electron microscopy of class F CFA particles found both smooth spherical particles and irregularly shaped particles in the size range of several hundred nanometers. The irregularly shaped particles were made up of crushed glass, or glassy spheres with small crystals attached to their surface which concealed the spherical shape. Differences in morphology between the different CFA samples can be explained by differences in coal composition and combustion conditions (Zhang et al., 2006). In general, the wet-generated CFA particles feature a more uniform and compact shape than the dry-generated ones, maybe because irregularities are covered by a layer of dissolved and redistributed material during suspension and subsequent atomization (Herich et al., 2009). An exception are wet-generated CFA1 particles, which, in addition to spheroidal particles, occur as needle-shaped crystals (see needle-shaped particles (see Fig. S6 and Appendix B).

The results of the EDX chemical composition analysis are summarized in Table S1. EDX was performed for each sample for both dry- and wet-generated particles. Elements that were detected in all samples, either from dry or wet particle generation are O, Ca, and Si, which is in agreement with the ALABAMA mass spectra. However, characteristic trace elements (Ti, Co, V, Ba, Sr, Zn, and Pb), that are present in the CFA samples according to ALABAMA, were not detected by EDX. Differences between dry- and wet-generated particles were identified and, for the most part, agree with the mass spectra. However, EDX results should be treated with caution from a statistical point of view: Due to the time-consuming analysis and the, in parts, non-ideal loading of the substrates, ~20 particles were characterized in each case. Hence, a more detailed comparison between samples, particle generation methods, and to the ALABAMA mass spectra cannot be provided.
Figure S5. ESEM images of quasi-monodisperse (300 nm) CFA particles sampled onto B substrates with the mini-impactor. Left: Dry particle generation, right: wet particle generation. Note the different magnification.
Figure S6. **ESEM image of quasi-monodisperse (300 nm) CFA1 particles from wet particle generation.**

Table S1. Chemical composition of CFA particles from dry and wet particle generation as determined by EDX measurements. The number of investigated particles is given in parentheses. Elements in parentheses have only been detected in some of the particles.

<table>
<thead>
<tr>
<th>CFA sample</th>
<th>Dry particle generation</th>
<th>Wet particle generation</th>
<th>Difference wet/dry</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>O, Ca, Si, S (16)</td>
<td>O, Ca, Al, (Fe, Si) (15)</td>
<td>- S</td>
</tr>
<tr>
<td></td>
<td>Si, O (10)</td>
<td>O, Al, (Fe, Si) (12)</td>
<td>+Fe, Al</td>
</tr>
<tr>
<td>2</td>
<td>O, Fe, Al, Si, S, Ca (9)</td>
<td>O, Ca, Al, Si, S (16)</td>
<td>-Mg</td>
</tr>
<tr>
<td></td>
<td>O, Fe, Al, Si, S, Ca, Mg(7)</td>
<td>O, Ca, Al, Si, S, Fe (3)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>O, Si, Ca, Fe (1)</td>
<td>O, Si, Ca (1)</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>Si, O, Al, Fe, Ca, (Mg, S) (9)</td>
<td>Si, O, Al, Fe, Ca, (Mg, S, K) (5)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Si, O (3)</td>
<td>Si, O, (Al, Fe) (19)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>O, S, (Al, Fe, Si) (3)</td>
<td>O, Ca, Si, (Fe, Mg) (3)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>O, Ca, Si (1)</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>O, Ca (1)</td>
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<td></td>
</tr>
<tr>
<td>4</td>
<td>Si, O (5)</td>
<td>Si, O (11)</td>
<td>- C</td>
</tr>
<tr>
<td></td>
<td>O, C, Si, Ca, Al, (Fe, S, Mg) (11)</td>
<td>O, Ca, Si, Al, S, (Fe) (8)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Si, O, Al (5)</td>
<td>O, Si, (Al, Fe) (2)</td>
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</tr>
<tr>
<td></td>
<td>C, O (2)</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
3 XRD

XRD patterns (see Fig. S7 to S10) were measured for the original samples and for the samples after being suspended in water which then was evaporated. This was done to identify major crystalline phases and processes taking place during the interaction of CFA with water. Note that this is a bulk investigation, i.e., a direct connection may not be drawn between XRD and the LACIS, ALABAMA, and EDX results. Amounts of the identified phases are given in each plot but must be treated cautiously, as the CFA powder is quite inhomogeneous and only ~0.5 g were used for an XRD measurement. Table S2 gives an overview of phases identified in the CFA samples.

Quartz (SiO$_2$) is the major crystalline phase in all of the samples, either dry or after suspension. Anhydrite (CaSO$_4$) and lime (CaO) occur in all of the dry samples, however, prominent peaks can only be seen for CFA1 (Fig. S7). Minor crystalline phases in the dry samples include mullite (Al$_6$Si$_2$O$_{13}$), gehlenite (Ca$_2$Al[AlSiO$_7$]), hematite (Fe$_2$O$_3$), magnetite (Fe$^{2+}$/Fe$^{3+}$O$_4$), periclase (MgO), rutile (TiO$_2$), anatase (TiO$_2$), and tricalcium-aluminate (3CaO-Al$_2$O$_3$), all of which have been identified previously in CFA samples of different geographical origin (e.g., McCarthy et al., 1984; Querol et al., 1996; Nathan et al., 1999; Shoumkova et al., 2005; Ward and French, 2006; Liang et al., 2010; Nyambura et al., 2011).

Distinct changes in the XRD pattern of dry particles and particles that have been suspended in water can be seen for CFA1. Here, the hydration of anhydrite (CaSO$_4$) to gypsum (CaSO$_4$·2H$_2$O, see R1 of the main text) can be observed. This is a process which is also relevant for submicron CFA particles, as those are likely to be coated with anhydrite (Enders, 1996). Also, the patterns indicate that lime (CaO) is converted into calcite (CaCO$_3$) via hydration and carbonation (see R2 and R3 of the main text). Only minor changes between dry bulk and bulk after suspension can be seen for the other CFA samples, probably because they contain much less anhydrite and lime than CFA1 (see Sec. S4). The decrease of the magnetite fraction in suspension particles of CFA2 and CFA3 in comparison to the dry bulk could be due to the suspension preparation routine. Ferromagnetic magnetite particles stick to the magnetic agitator while stirring. When removing the agitator from the suspension, those particles are depleted. However, we do not expect the removal of magnetic material from the CFA suspensions to cause the observed decrease in immersion freezing efficiency because a decrease was also observed for CFA suspensions which were not in contact with the magnetic agitator (see Fig. 5 of the main text).

It has been argued previously that the amorphous, i.e., non-crystalline, fraction may play an important role for the immersion freezing behavior of CFA particles (Umo et al., 2015). Even though the amorphous fraction was not quantitatively determined here, the broad "hump", which occurs in the region up to ~40° and is most prominent in the CFA3 pattern (Fig. S9), indicates that this sample contains the highest amount of amorphous material in bulk. This is in accordance with findings by Ward and French (2006) who investigated the amorphous fraction of different CFA samples and showed that CFA from black coal combustion contains more amorphous material than CFA from brown coal combustion. Matsunaga et al. (2002) describe an increase of the amorphous fraction towards smaller particle sizes due to the fast cooling rates of small particles, i.e., CFA3 likely contains most the highest amount of amorphous material in 300 nm particles. From this, we can conclude that amorphous material in CFA does not seem to have a promoting effect on the immersion freezing efficiency, as CFA3 was the least efficient of the four dry-dispersed samples.
Table S2. Identified crystalline phases from XRD measurements of dry CFA and CFA after suspension and evaporation. Checkmarks in parentheses indicate minor phases (< 5%).

<table>
<thead>
<tr>
<th>Crystalline phase</th>
<th>Chemical formula</th>
<th>CFA1 dry</th>
<th>wet</th>
<th>CFA2 dry</th>
<th>wet</th>
<th>CFA3 dry</th>
<th>wet</th>
<th>CFA4 dry</th>
<th>wet</th>
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<tr>
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<tr>
<td>Gehlenite</td>
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</table>
Figure S7. XRD patterns of a) dry bulk CFA1 and b) CFA1 after suspension and evaporation. Numbers in brackets in the legend indicate reference pattern IDs from the Crystallography Open Database. Numbers in parentheses indicate the identified amount of the crystalline phase but should be treated cautiously.
Figure S8. XRD patterns of a) dry bulk CFA2 and b) CFA2 after suspension and evaporation. Numbers in brackets in the legend indicate reference pattern IDs from the Crystallography Open Database. Numbers in parentheses indicate the identified amount of the crystalline phase but should be treated cautiously.
Figure S9. XRD patterns of a) dry bulk CFA3 and b) CFA3 after suspension and evaporation. Numbers in brackets in the legend indicate reference pattern IDs from the Crystallography Open Database. Numbers in parentheses indicate the identified amount of the crystalline phase but should be treated cautiously.
Figure S10. XRD patterns of a) dry bulk CFA4 and b) CFA4 after suspension and evaporation. **Numbers in brackets in the legend indicate reference pattern IDs from the Crystallography Open Database. Numbers in parentheses indicate the identified amount of the crystalline phase but should be treated cautiously.**
4 Bulk chemical composition analysis

It is known that the chemical composition of CFA is dependent on particle size (e.g., Davison et al., 1974). Consequently, the bulk chemical composition is of limited value for identifying species influencing the immersion freezing behavior of 300 nm particles. However, the results can be used to classify the CFA samples according to the American Society for Testing Materials (ASTM, standard C618, 2015). Traditionally, this classification is used to estimate which and how much CFA should be added to cement, because different classes of CFA have different effects on cement hardening and durability (Canpolat et al., 2004).

CFA is defined as class F when the combined content of SiO₂, Al₂O₃, and Fe₂O₃ exceeds 70 wt%. CFA is of class C when the combined content of SiO₂, Al₂O₃, and Fe₂O₃ is between 50 and 70 wt%. Class C CFA typically has a CaO content ≥ 20% causing cementitious (self-hardening when reacted with water) properties. Class F, with a typical CaO content of 1 to 12 wt%, is of pozzolanic nature (self-hardening when reacted with water and portlandite; Ahmaruzzaman, 2010). The combined contents of SiO₂, Al₂O₃, and Fe₂O₃ of CFA1, CFA2, CFA3, and CFA4 are 51±8, 84±13, 85±14, and 67±10 wt%, respectively. The CaO contents of CFA1, CFA2, CFA3, and CFA4 are 26±4, 12±2, 2±0.4, and 6±1 wt%, respectively. Consequently, CFA1 is of class C and CFA2, CFA3, and CFA4 are of class F, within measurement uncertainty.

In addition to the bulk chemical composition analysis, Loss On Ignition (LOI) values were determined. The LOI value is a measure of the amount of unburnt fuel, presumably carbonaceous particles, in the CFA samples and hence useful to assess the completeness of combustion in the power plant. The LOI values of the four CFA samples are -0.8 ± 5% for CFA1, 0.2 ± 5% for CFA2, 0.8 ± 5% for CFA3, and 8.1 ± 5% for CFA4, i.e., apparently only CFA4 still contains a relevant amount of unburnt fuel after combustion in the power plant. Particles with high C content tend to form irregular structures because of enhanced aggregation (Hiranuma et al., 2008). The specific surface area of CFA4, which is more than one order of magnitude higher than that of the other samples (see Sec. S8), could hence be in line with the comparably large LOI value. The fact that CFA4 has the lowest immersion freezing efficiency of all samples in the LINA experiments might be related to the amount of unburnt fuel in this sample. Carbonaceous particles, such as soot, have previously been shown to possess limited ice nucleation efficiency in the immersion mode (e.g., Chen et al., 2018).
Figure S11. Mass fractions of a) major oxides (calculated from elemental mass fractions) and b) minor elements in CFA dry bulk material.
5 Size Distributions

Mobility size distributions of CFA aerosol from wet-particle generation were measured with a Differential Mobility Particle Spectrometer (DMPS). An inversion routine (similar to Stratmann and Wiedensohler, 1996) was used to obtain size distributions (see Fig. S12). This was done to exclude the possibility that the investigated 300 nm particles consist of purely water-soluble material which would bias the LACIS measurements. Water-soluble particles would dissolve when being activated to cloud droplets and freezing would occur due to homogeneous nucleation only. In this case, \( f_{\text{ice}} \) would be underestimated and a correction would be necessary.

The size distributions appear to be tri-modal. However, a bi-modal normal distribution fit was applied, as only part of the third mode was captured. Table S3 shows the fit parameters, i.e., mean \( \mu \) and standard deviation \( \sigma \) of both normal distribution modes for each sample. The fitting was performed to identify the size range of the different occurring modes. In contrast to earlier publications (Damle et al., 1982; Flagan and Seinfeld, 1988), where CFA size distributions were characterized as bi-modal, with the first submicron mode representing particles formed from the gas phase by nucleation/condensation and the second supermicron mode representing residual ash particles, Linak et al. (2002) describe a tri-modal size distribution with an additional mode enclosed between nucleation/condensation mode and residual ash mode. This "fine fragmentation" mode could be equal to mode 2 in the shown CFA size distributions. Mode 1 at smaller sizes originates from water-soluble substances in the suspension and conceals the nucleation/condensation mode.

In case of CFA2, CFA3, and CFA4, suspensions were prepared in the same way as for LACIS measurements, i.e., by suspending 0.5 wt% of CFA in 100 mL distilled water, 10 min of ultrasonification, and 24 h of stirring. For these samples, the ratio of concentrations of the two modes clearly shows that 300 nm particles almost exclusively consist of non-soluble water-insoluble material. Mode 1, i.e., water-soluble material, does not contribute to the measured number concentrations of CFA2, CFA3, and CFA4 at 300 nm, meaning that no correction of \( f_{\text{ice}} \) is needed.

In case of CFA1, a fresh suspension was prepared to minimize the occurrence of needle-shaped particles which would bias the size distribution. However, we suspect that needle-shaped particles already started forming during the size distribution measurement, which takes ~15 min. In fact, we observed a fresh CFA1 suspension droplet under an optical microscope and saw the formation of needle-shaped particles within ~10 min. This would also explain, why the size distribution of CFA1 differs from those of the other samples: The mean of mode 1 is at ~55~74 nm for CFA1, while it is between 30 and close to 40 nm for the other three CFA samples (see Table S3). Also, mode 1 is much broader for CFA1 in comparison to the others. This suggests that we measured the size distribution of an external mixture of needle-shaped and spheroidal CFA particles which cannot be separated from one another. Hence, no conclusion can be drawn about the occurrence of purely water-soluble particles at 300 nm for CFA1.
Figure S12. Size distributions from DMPS measurements with wet-generated CFA particles. a) Size distribution of particles generated from a freshly prepared CFA1 suspension. b), c), and d) Size distributions of aerosol generated from suspensions of CFA2, CFA3, and CFA4 that were ultrasonicated for 10 min and stirred for 24 h.
Table S3. Mean $\mu$ and standard deviation $\sigma$ of the bi-modal normal distribution fits to size distributions of wet-generated CFA particles.

<table>
<thead>
<tr>
<th>Sample</th>
<th>Mode</th>
<th>$\mu$</th>
<th>$\sigma$</th>
</tr>
</thead>
<tbody>
<tr>
<td>CFA1</td>
<td>1</td>
<td>74.27</td>
<td>1.76</td>
</tr>
<tr>
<td></td>
<td>2</td>
<td>182.03</td>
<td>1.34</td>
</tr>
<tr>
<td>CFA2</td>
<td>1</td>
<td>45.50</td>
<td>1.56</td>
</tr>
<tr>
<td></td>
<td>2</td>
<td>128.03</td>
<td>1.52</td>
</tr>
<tr>
<td>CFA3</td>
<td>1</td>
<td>39.45</td>
<td>1.46</td>
</tr>
<tr>
<td></td>
<td>2</td>
<td>96.38</td>
<td>1.50</td>
</tr>
<tr>
<td>CFA4</td>
<td>1</td>
<td>39.94</td>
<td>1.30</td>
</tr>
<tr>
<td></td>
<td>2</td>
<td>97.85</td>
<td>1.67</td>
</tr>
</tbody>
</table>
6 Light Microscope

Images of liquid CFA suspension droplets were taken with a digital camera coupled to an optical microscope (Primovert, Carl Zeiss Microscopy GmbH, Jena, Germany). The magnification is 200x and unpolarized light was used. The suspensions were prepared in the same way as for the LACIS measurements and pipetted onto a glass microscope slide. A second slide was put on top of the liquid droplet to increase the amount of particles in focus and to avoid evaporation. Figure S13 a shows that needle-shaped particles are present in the aqueous environment of the CFA1 suspension, suggesting that they precipitate in the suspension and are not or only weakly water-soluble. The needle-shaped particles are several tens of microns long. In addition to the needle-shaped particles, smaller spherical and irregularly shaped particles can be seen. Droplets from the CFA2, CFA3, and CFA4 suspensions do not contain needle-shaped particles, only irregular and spherical particles. Generally, the number of irregularly shaped particles visible in Fig. S13 is much higher than the number of spherical particles for all samples. Coagulation of particles can be observed to some extent for all samples and might affect the surface area available for triggering immersion freezing in the cold stage experiments as described by Emersic et al. (2015).
Figure S13. Optical microscope images of CFA suspension droplets. The suspensions were prepared in the same way as for LACIS measurements. a) CFA1, where needle-shaped particles are present in the aqueous environment. b), c), and d) CFA2, CFA3, and CFA4, where no needle-shaped particles were observed.
Multiple charge correction

Multiple charge fractions were determined from ALABAMA size distribution measurements of the quasi-monodisperse aerosol (see Fig. S14). The black line represents the result of a least-squares fit assuming a four-modal normal distribution. The multiply-charged fractions were determined by dividing the number of counts below the separate modes by the total number of counts. The multiple charge correction of the measured $f_{\text{ice}}$ values was performed according to Hartmann et al. (2016) and Burkert-Kohn et al. (2017).

Note that multiply-charged fractions differ substantially for the different samples and particle generation methods, and, in case of dry particle generation, also increase with duration of the experiment. On the one hand, this increase could be caused by a decreasing efficiency of the cyclone due to accumulated material within. On the other hand, there is a temporal shift in size distribution of particles in the reservoir of the aerosol generator. Hence, multiply-charged fractions of dry-generated CFA were determined specifically for those points in time when LACIS measurements took place. Multiply-charged fractions given in Table S4 are averaged values for a time frame starting ~1 hour after particle generation was turned on and lasting ~20 minutes, which is when most LACIS measurements took place. LACIS data acquired at an earlier point in time were corrected with the respective multiply-charged fractions (not shown).

Table S4. Multiply-charged fractions as determined from ALABAMA size distribution measurements.

<table>
<thead>
<tr>
<th>$D_p$ (nm)</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
</tr>
</thead>
<tbody>
<tr>
<td>CFA 1 dry</td>
<td>0.81</td>
<td>0.19</td>
<td>-</td>
<td>-</td>
<td></td>
</tr>
<tr>
<td>CFA 2 dry</td>
<td>0.59</td>
<td>0.29</td>
<td>0.09</td>
<td>0.03</td>
<td></td>
</tr>
<tr>
<td>CFA 3 dry</td>
<td>0.28</td>
<td>0.38</td>
<td>0.24</td>
<td>0.1</td>
<td></td>
</tr>
<tr>
<td>CFA 4 dry</td>
<td>0.67</td>
<td>0.21</td>
<td>0.07</td>
<td>0.05</td>
<td></td>
</tr>
<tr>
<td>CFA 1 wet</td>
<td>0.59</td>
<td>0.33</td>
<td>0.05</td>
<td>0.03</td>
<td></td>
</tr>
<tr>
<td>CFA 2 wet</td>
<td>0.58</td>
<td>0.36</td>
<td>0.04</td>
<td>0.02</td>
<td></td>
</tr>
<tr>
<td>CFA 3 wet</td>
<td>0.34</td>
<td>0.40</td>
<td>0.09</td>
<td>0.09</td>
<td>0.08</td>
</tr>
<tr>
<td>CFA 4 wet</td>
<td>0.6</td>
<td>0.29</td>
<td>0.06</td>
<td>0.05</td>
<td></td>
</tr>
</tbody>
</table>
Figure S14. Average size distribution of dry-generated CFA3 particles measured with ALABAMA. $D_{va}$ is the vacuum aerodynamic diameter.
8 BET specific surface area

The specific surface area of the four CFA samples was determined by multi-point BET (Quantachrome Instruments, Odelzhausen, Germany) 11-point BET measurements using N₂ gas. The results of the BET measurements are detection limit of the instrument (Nova 2200e, Quantachrome Instruments, Boynton Beach, FL, USA) is 0.01 m² g⁻¹. Samples were degassed for 3 to 4 hours at 80 °C prior to the measurements. The results shown in Table S5 are average values of fits (R² = 0.999) to three measurements with each sample. The given errors correspond to the standard deviation of the three results of each sample. Measurements with CFA1, CFA2, and CFA3 only yielded reasonable results after long degassing, and the results are yielded results which are quite close to the limit of detection. The uncertainties given in Table S5 are the standard deviation of at least three measurements detection limit. Independent measurements with bulk CFA at a different laboratory showed very similar results (CFA1: 1.7 m² g⁻¹, CFA2: 4 m² g⁻¹, CFA3: 1 m² g⁻¹, CFA4: 52 m² g⁻¹), indicating that the low values given in Table S5 are trustworthy. Determination of the pore volume fraction showed that CFA1, CFA2, and CFA3 are non-porous, CFA4 has low porosity.

Table S5. BET specific surface area of bulk (used for LINA nₛ calculations) and fine CFA (used for WISDOM nₛ calculations).

<table>
<thead>
<tr>
<th>CFA sample</th>
<th>BET specific surface area (m² g⁻¹)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 bulk</td>
<td>1.4 ± 0.3</td>
</tr>
<tr>
<td>1 fine</td>
<td>1.2 ± 0.2</td>
</tr>
<tr>
<td>2 bulk</td>
<td>5.9 ± 0.6</td>
</tr>
<tr>
<td>3 bulk</td>
<td>1.5 ± 0.3</td>
</tr>
<tr>
<td>4 bulk</td>
<td>49.4 ± 0.7</td>
</tr>
</tbody>
</table>
References


